

ONBOARD SYSTEMS

13915 NW 3rd Ct. Vancouver, WA 98685 USA

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www.OnboardSystems.com





Flow Monitoring Systems



Customer Directed Development

SERVICE BULLETIN

Document No. 159-005-02, Rev 1 December 10, 2013

Models Affected: Bell 204B, 205A, 205A-1, 212, 412, 412EP, Garlick UH-1H, and Agusta AB412

Subject: Cargo Hook enhanced safety.

Helicopters Affected: All aircraft with Onboard Systems Cargo Hook part number 528-002-00, Serial Number CAL829 to CAL1135 inclusive and all affected hooks in spares.

These hooks may be installed on aircraft with the Bell manufactured suspension system with P/N 528-002-00 hook installed per STC SR00277SE or Canadian STA SH96-77. Also included are aircraft with Onboard Suspension Systems P/N 200-088-01, -02 and -03 or 200-089-01, -02 and -03 that have been installed per STC SH5707NM or Canadian STA SH93-50. These suspension systems had several possible hook part numbers installed. Only the systems equipped with Onboard Systems part number 528-002-00 are affected.

Compliance: Mandatory. 300 hours time in service from the effective date, or 90 days, whichever comes first. The effective date is Jan 25, 2002.

Description: In August of 1999 Onboard issued Service Bulletin 159-005-01 that required replacement of an internal extension spring. The purpose of the spring replacement was to decrease the possibility of un-commanded load releases by increasing the tension on the release mechanism. A fatigue failure of the replacement spring P/N 650-066-00 has been reported from the field. The field failure was on a hook being used as the lower hook on a long line, so it could accumulate more cycles in a shorter time than would be typical of a primary belly hook application. Subsequent testing on showed that the spring can fail with as little as 14,000 release cycles on the hook. In estimating the number of cycles on a particular hook please be aware that each full motion of the release mechanism counts as a cycle. This applies whether or not the hook is empty or loaded when cycled. The "machine gunning" of the mechanism that is part of the preflight test also counts against the total at the rate of 10-20 cycles per second.

This bulletin provides for the installation of a redesigned spring that has an enhanced service life.

Approval: The engineering design aspects of this bulletin are FAA/DER approved.

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Manpower: Approximately 1.0 man-hour will be required to install the kit after the cargo hook is removed from the aircraft. Man-hours are based on hands-on time and may vary with personnel and facilities available. If the hook is already disassembled for scheduled inspection or overhaul, the kit installation will take no additional time. No machining operations are required. Installation consists of removing and replacing parts.

Required Material: The following material is required for accomplishment of this bulletin and may be obtained from Onboard Systems:

Part number 650-069-00 Spring Assembly, Toggle Quantity 1 Grease (MIL-G-23827) Cotter Pins for hook attach bolts

Special Tools: Test Stand for performing ATP on re-assembled hook. (18,000 lbs. capacity)

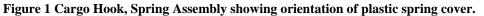
Weight and Balance: Not affected

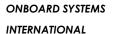
Electrical Load Data: Not affected

Publications affected: Onboard Systems 6,000 lb Cargo Hook Owners Manual, P/N 120-044-00 and Onboard Systems UH-1 Cargo Hook Suspension System Manual P/N 120-031-01.

Accomplishment Instructions:

- 1. Prepare helicopter for maintenance and disconnect main battery.
- 2. Remove the P/N 528-002-00 hook from the suspension system. Refer to appropriate maintenance manual instructions.
- 3. Disassemble P/N 528-002-00 hook as required to split the case halves. Refer to appropriate maintenance manual, 120-031-01 or 120-044-00 for instructions.
- 4. Remove P/N 650-066-00 or 650-041-00 Spring, Toggle and replace with P/N 650-069-00 Spring Assembly, Toggle. Do not remove the plastic cover from spring. Refer to Figure 1 for correct orientation of spring installation. End of spring with plastic cover can be pushed over roll pin in toggle assembly without removing roll pin and then hook the opposite end of spring over pin in case.
- 5. Re-assemble hook per maintenance manual instructions.
- 6. Perform Acceptance Test Procedure in accordance with Section 8 of manual 120-031-01 or Section 4 of manual 120-044-00, as appropriate.
- 7. Stamp or clearly vibro-engrave "MODS." on side of hook with SB6 in any available box on the right side of the plate to identify that the service bulletin has been complied with.
- 8. Re-assemble hook onto suspension system and re-install suspension onto aircraft per maintenance manual instructions. Check rigging.
- 9. Make logbook entry.

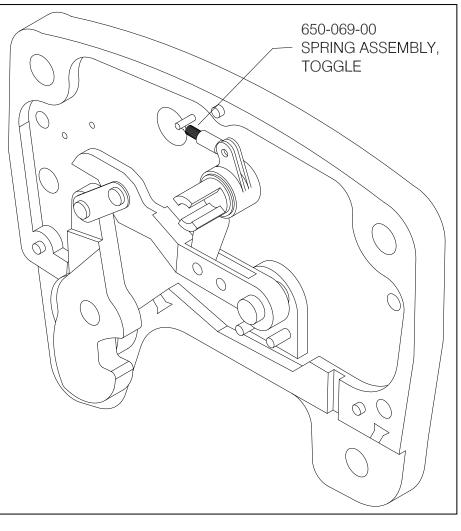




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