PLEASE CHECK WEB SITE AT WWW.ONBOARDSYSTEMS.COM FOR THE LATEST REVISION OF THIS MANUAL

Cargo Hook Suspension System For the Robinson R22 Series with Talon LC Keeperless Cargo Hook

Kit Part Number 200-262-00

Owner's Manual

Owner's Manual Number 120-095-00 Revision 11 March 18, 2011



13915 NW 3rd Court Vancouver Washington 98685 USA Phone: 360-546-3072 Fax: 360-546-3073 Toll Free: 800-275-0883 www.OnboardSystems.com This page intentionally left blank.

Record of Revisions

Revision	Date	Page(s)	Reason for Revision
1	9/17/02	Title, 5-4	Factory address change.
2	10/10/03	1-2, 1-3, 2-17, 2- 18, and 5-2	528-023-01 cargo hook configuration change Reference Service Bulletin 159-011-00
3	10/11/04	2-19, 4-2, 4-3	Updated Table 2-2 to reflect new verbiage of placard 215- 113-00. Added Cargo Hook Loading section on page 4-2 and Figure 4-1 (old Figure 4-1 is now Figure 4-2).
4	05/27/05	1-1, 1-3, 2-21	Changed cargo hook part number from 528-023-01 to 528-023-03 (12 volt version). Added 232-114-00 to Table 1-1.
		Section 2	Added installation instructions for 232-114-00 Switch Housing Assembly.
5	08/31/06	Section 2 Section 5	General update of installation instructions including correction of p/n's, incorporated new configuration of doubler (290-476-02) and revised its installation instructions. General updates to maintenance section.
6	09/18/07	TOC, Section 1, 2-2 to 2-4, 2-18, 2-22, 3-8, 3-9, 3- 12 & Section 4	Added explanation of warnings, cautions and notes to general information section. Updated warning, caution and note format throughout.
7	02/26/08	TOC, 1-2, 2-8, 2- 11 & 2-14 thru 2- 23	Updated to incorporate switch assembly P/N 232-114-01.
8	10/28/09	2-20	Added caution note and revised figure 2-19.
9	3/2/10	5-4	Changed overhaul frequency criteria, removed section 3.
10	11/09/10	1-1, 2-2, 2-4, 2- 17, 2-20, 2-21, Section 3, 4, & 5.	Replaced service manual 122-012-00 with 122-005-00. Removed kit no. 200-263-00 and associated instructions. Replaced Warnings, Cautions and Notes section with Safety Labels section. Updated safety label format throughout document. Corrected page numbering in sections 3 through 5.
11	03/18/11	1-2	Changed Multiple Decal Sheet from P/N 215-116-00 to 215-118-00. Added External Load Limit 400 Decal P/N 215-113-00 to Bill Of Materials.

Register Your Products for Automatic Notifications

Onboard Systems offers a free notification service via fax or email for product alerts and documentation updates. By registering your Onboard Systems products at our website, we will be able to contact you if a service bulletin is issued, or if the documentation is updated.

You can choose to receive notices on an immediate, weekly, or monthly schedule via fax, email or both methods. There is no charge for this service. Please visit our website at <u>www.onboardsystems.com/notify.php</u> to get started.

This page intentionally left blank.

CONTENTS

Section 1 General Information

Introduction, 1-1 Safety Labels, 1-1 Bill of Materials, 1-2 Inspection, 1-3 Specifications, 1-4 Theory of Operation, 1-4

Section 2 Installation Instructions

Mount Block and Doubler Installation, 2-1 Gimbal and Link Installation, 2-7 Electrical Schematic, 2-8 Wire Harness and Relay, 2-9 Wiring to Circuit Breaker Panel and Circuit Breaker, 2-11 Release Switches Installation, 2-11 Mechanical Release Cable Installation, 2-18 Electrical Release Wire Routing to the Hook, 2-17 Attaching the Mechanical Release Cable to Cargo Hook, 2-20 Cargo Hook Installation, 2-20 Wiring Connector, 2-21 Decals and Placards, 2-22 Installation Check-Out, 2-23 Component Weights, 2-23 Cargo Hook Location, 2-23 Paper Work, 2-23

CONTENTS, continued

Section 3 Operation Instructions

Operating Procedures, 3-1 Optional Flight Configuration, 3-1 Cargo Hook Loading, 3-2 Cargo Hook Rigging, 3-2

Section 4 Maintenance

Storage Instructions, 4-1 Preventive Maintenance, 4-1 Inspection, 4-1 Trouble Shooting, 4-3 Cargo Hook Overhaul Frequency, 4-4 Instructions for Returning a System to the Factory, 4-5

Section 5 Certification

FAA STC, 5-1 Canadian Approval, 5-2 EASA STC, 5-3

Figures

- 2-1 Robinson R22, 2-1
- 2-2 Drilling Out the Rivets, 2-2
- 2-3 Mount Block and Doubler Installation, 2-3
- 2-4 Mount Block and Doubler Hole Pattern, 2-4
- 2-5 Pillow Block Installation, 2-5
- 2-6 Mount Block, Pillow Block and Doubler Hardware, 2-6
- 2-7 Gimbal, Load Cell and Hook Hardware, 2-7
- 2-8 Electrical Schematic, 2-8
- 2-9 Wire Harness and Relay Installation, 2-9
- 2-10 Relay Installation, 2-10
- 2-11 Cyclic Switch Wire Routing, 2-12
- 2-12 Cyclic Release Switch Installation, 2-13
- 2-13 Grip Assembly C058, Plug Removal, 2-14
- 2-14 Grip Assembly C058, Screw and Nut Removal, 2-14
- 2-15 Grip Switch Housing Assembly, 2-14
- 2-16 Left Seat Release Switch Installation, 2-16
- 2-17 Manual Release Cable Installation, 2-18
- 2-18 Manual Release Cable Routing, 2-19
- 2-19 Manual Release Cable Rig, 2-20
- 2-20 Cargo Hook Installation, 2-21

CONTENTS, continued

Figures Continued

- 3-1 Cargo Hook Loading, 3-2
- 3-2 Examples of Recommended Cargo Hook Rigging, 3-3

Tables

- 1-1 Bill of Materials, 1-1
- 1-2 Cargo Hook Specifications, 1-4
- 2-1 Cargo Hook Connector, 2-21
- 2-2 Decals, 2-22
- 2-3 Component Weights, 2-23
- 2-4 Cargo Hook Location, 2-23
- 4-1 Inspection, 4-1
- 4-2 Trouble Shooting, 4-3

This page intentionally left blank.

Section 1 **General Information**

Introduction

The 200-262-00 Cargo Hook Kit is approved for the Robinson R22 Series Helicopters.

Safety Labels

The following definitions apply to the symbols used throughout this manual to draw the reader's attention to safety instructions as well as other important messages.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

Indicates a hazardous situation which, if not WARNING

avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Draws the reader's attention to important or unusual information not directly related to safety.



Used to address practices not related to personal injury.

Bill of Materials

The following items are included with the Cargo Hook Suspension System. If shortages are found contact the company from whom the system was purchased.

Part	Description	Oty
Number		2.0
120-095-00	System Owners Manual	1
121-004-00	RFM Supplement	1
122-005-00	Component Maintenance Manual –	1
	Cargo Hook	
215-113-00	External Load Limit 400 Decal	1
215-118-00	R22/44 Multiple Decal Sheet	1
232-049-00	Gimbal Assembly	1
232-050-00	Link Assembly	1
232-051-01	Mount Block Assembly	1
232-052-00	Cyclic Switch Housing Assembly	1
232-114-01	Cyclic Switch Housing Assembly	1
268-013-02	Release Cable Assembly	1
270-088-00	Wire Bundle	1
270-089-00	Wire Assembly	1
290-461-01	Pillow Block	1
290-476-02	Doubler	1
290-478-01	Switch Guard	1
400-053-00	Switch	1
400-054-00	Сар	1
400-059-00	Switch	1
410-162-00	Ring Terminal	2
440-006-00	Circuit Breaker	1
445-002-00	Relay	1
500-065-00	Grommet	1
500-066-00	Spacer	1
505-011-00	Grommet	1
505-012-00	Grommet	2
510-095-00	Washer	8
510-100-00	Washer	2
510-102-00	Nut	3
510-115-00	Cotter Pin	2
510-117-00	Nut	3

Table 1-1 Bill of Materials

Bill of Materials, continued

Part No.	Description	Qty
510-209-00	Washer	1
510-253-00	Bolt	2
510-273-00	Nut	2
510-274-00	Bolt	1
510-275-00	Bolt	1
510-277-00	Screw	2
510-278-00	Washer	2
510-279-00	Nut	2
510-280-00	Bolt	2
510-281-00	Rivet	3
510-282-00	Rivet, Aluminum	3
510-286-00	Nut	1
510-287-00	Screw	1
510-288-00	Bolt	3
510-292-00	Cap Head Screw	1
510-297-00	Screw	1
512-010-00	Clamp	1
512-018-00	Adel Clamp	2
528-023-03	3,500 Lb. Cargo Hook	1

 Table 1-1
 Bill of Materials continued

Inspection

Inspect the kit items for evidence of damage, corrosion and security of lock wire and fasteners. If damage is evident, do not use the items until they are repaired.

Specifications

8	1
Design load	3,500 lb. (1,580 kg.)
Design ultimate strength	15,750 lb. (7,140 kg.)
Electrical release capacity	8,750 lb. (3,970 kg.)
Mechanical release capacity	8,750 lb. (3,970 kg.)
Force required for mechanical	8 lb. Max.(.600" travel)
release at 3,500 lb.	
Electrical requirements	10-15 VDC 7.7-11.5 amps
Minimum release load	0 pounds
Unit weight	3.0 pounds (1.35 kg.)
Mating electrical connector	PC06A8-2S SR

Table 1-2 P/N 528-023-03 Cargo Hook Specifications

Theory of Operation

The primary elements of the Cargo Hook are the load beam, the internal mechanism, and a DC solenoid. The load beam supports the load and is latched through the internal mechanism. The DC solenoid, an external manual release cable and a manual release lever provide the means for unlatching the load beam.

The load is attached to the load beam by passing the cargo sling ring into the throat of the load beam and pushing the ring against the upper portion of the load beam throat, which will initiate the hook to close. In the closed position, a latch engages the load beam and latches it in this position.

To release the load, the latch is disengaged from the load beam. With the latch disengaged, the weight of the load causes the load beam to swing to its open position, and the cargo sling slides off the load beam. The load beam then remains in the open position awaiting the next load.

A load release can be initiated by three different methods. Normal release is achieved by pilot actuation of the push-button switch in the cockpit. When the push-button switch is pressed, it energizes the DC solenoid in the Cargo Hook, and the solenoid opens the latch in the internal mechanism. A secondary release button is also provided on the left seat lower outboard support. In an emergency, release can be achieved by operating a mechanical release cable. The release cable operates the internal mechanism of the Cargo Hook to unlatch the load beam. The load can also be released by the actuation of a lever located on the side of the Cargo Hook

Section 2

Installation Instructions

These procedures are provided for the benefit of experienced aircraft maintenance facilities capable of carrying out the procedures. They must not be attempted by those lacking the necessary expertise.

The R22 maintenance and parts manuals should be available throughout the installation as various R22 components will be referred to by name and part number. The part numbers for Robinson components are provided for reference and may be changed at a later time by Robinson.

All equipment removed and replaced shall be done in accordance with the R22 maintenance manual. All installed hardware shall be torqued in accordance with standard torques of AC43.13 unless noted otherwise. Apply torque stripe where applicable.

1. Disconnect the battery.

Mount Block and Doubler Installation

- 1. Remove the A445-2 horizontal tunnel panel between the seats. Remove the A794-2 belly panel. Remove the A606-1 fiberglass throttle cover under the left seat.
- 2. Disconnect the forward end of the A336-1 throttle push/pull rod and the lower end of the A327-1 overtravel spring. Observe the washer stack up on the throttle push/pull rod for proper re-assembly later. Remove the four attaching screws from the A605-1 housing and six screws from the A607-1 support and rotate the support and housing forward.



Figure 2-1 Robinson R22

- 3. Remove the A729-6 manifold pressure tube along with the 10-4-2-N-O connector, 0253-2-4 bulkhead adapter and the AN894D4-3 bushing to provide clearance in the aft tunnel area to install the doubler.
- 4. Remove the B134-2 Block, Doubler and "TIE DOWN ONLY" decal, if present. They will not be used for this installation.
- 5. Drill out the three rivets identified in Figure 2-2 using a .098 inch #40 drill bit. This will enable the 232-051-01 Mount Block to fit flush against the surface of the firewall and belly skin. Note the two relief spotfaces on the Mount Block enable it to fit over the heads of the other rivets.





6. Position the Mount Block tight in the corner against the aft side of the firewall (A233-1) and the left side of the tunnel (A233-3). Ensure that the upper hole in the Mount Block is aligned with the existing hole* in the tunnel. Drill out the existing upper hole in the tunnel to 0.189 with a #12 drill (reference Figure 2-3).

* If upper hole is not in tunnel, drill tunnel to match Mount Block.



The 232-051-01 Mount Block is supplied with three 0.152 diameter holes. These are pilot holes, and are meant to be an aid in transferring hole locations to the tunnel in helicopters without an existing Robinson hard point kit installed. The 0.152 holes must eventually be drilled out to 0.189.

- 7. Position the Doubler, P/N 290-476-02, against the inside wall of the tunnel orienting it such that the machined step is at the bottom and overlapping the flange in the tunnel. Locate the upper edge of the doubler 2.70/2.75 inches up from the lower skin (see Figure 2-3). Locate the upper forward corner of the Doubler 1.9/2.0 inches forward of the hole drilled on previous step (see below). Clamp the Doubler to the tunnel.
- 8. Transfer the previously drilled upper tunnel hole location to the Doubler. Drill a 0.189 hole in the Doubler.
- 9. Secure the Mount Block and Doubler using 510-288-00 (NAS6603-7) bolt, 510-095-00 (AN960-10L) washers and 510-117-00 (NAS679A3) nut. Tighten the bolt and nut snugly.

Figure 2-3 Mount Block and Doubler Installation



- 10. Using the 0.189 longitudinal hole through the Mount Block as a drill guide, enlarge the hole through the firewall. Temporarily install 510-292-00 Bolt and 510-102-00 Nut.
- 11. Using the existing A607-1 support mount hole in the keel panel as a drill guide, drill through the 290-476-02 Doubler with a .172 inch drill bit. Ensure that the Doubler is level before drilling this hole. Temporarily re-install the support mount screw and nut through the keel panel and doubler.

12. Transfer the existing hole locations in the tunnel and keel panel (indicated by "A" in Figure 2-4) to the Doubler. Drill 0.1285 holes (quantity 5) in the Doubler at these locations and drill a sixth .1285 hole through the keel panel and Doubler (forward of the firewall), at location "B".



If existing holes are not present, layout six holes, three aft of the firewall and above the Mount Block, and three forward of the firewall. Edge distances should not be less than 2 times the diameter of the rivet and spacing between any fastener should not be less than 3 times the diameter of the larger fastener.





13. Drill the remaining two holes in the Mount Block and tunnel through the doubler with a .189 inch #12 drill bit.

- 14. Using the Mount Block as a drill guide, drill the aft outboard vertical hole for the pillow block mounting fastener using a .191 inch drill bit (see Figure 2-5).
- 15. Temporarily install the 290-461-01 pillow block using a 510-280-00 (NAS6603H17) bolt, 510-095-00 (AN960-10L) washer, and 510-102-00 (MS21042-3) nut.
- 16. Align the pillow block to be parallel with the aircraft centerline using the rivet line on the inboard side. Using the pillow block as a guide and a .1875 inch drill or smaller, spot mark the hole locations without going through the skin. Optional procedure is to punch mark the drill hole locations.
- 17. Remove the pillow block, mounting block and doubler. Drill the three marked holes, starting with the .1875 inch drill and then a .234 inch #A drill, being careful not to penetrate the vertical firewall. Also oversize the aft outboard hole used for the temporary fastener installation with the .234 inch drill. Place the 232-051-01 Mount Block and the 290-461-01 Pillow Block in place and verify that the clearance holes align with the fastener holes in the blocks.

Figure 2-5 Pillow Block Installation



- 18. De-burr all the drilled holes.
- 19. Re-install the 290-476-02 Doubler.
- 20. Install the 232-051-01 Mount Block with hardware as shown in Figure 2-6 and zinc chromate primer (or equivalent) on the forward and inboard surfaces. Torque the 510-117-00 nuts to 18-25 in-lbs. and the 510-102-00 nut to 34-45 in-lbs. Apply torque stripe where applicable.

21. Use three 510-282-00 aluminum rivets to rivet the Doubler onto the left keel panel through the three forward holes. Use three 510-281-00 stainless steel rivets to rivet the Doubler to the firewall through the three top aft holes.

Figure 2-6 Mount Block, Pillow Block and Doubler Hardware



- 22. Install the pillow block using the hardware shown in Figure 2-6. Safety wire the drilled head bolts in place.
- 23. Reinstall the A605-1 housing and the A607-1 support.
- 24. Reinstall the A0580-4 manifold pressure tubing at the firewall.
- 25. Reconnect the A36-1 throttle push/pull rod and the lower end of the overtravel spring.
- 26. Reinstall the A606-1 throttle cover, the horizontal tunnel panel and the belly panel.
- 27. Install the 215-112-00 maximum cargo weight decal on the belly of the helicopter next to the pillow block installation.

Gimbal and Link Installation

- 1. Install the P/N 232-049-00 gimbal assembly in the P/N 290-461-01 pillow block using the hardware shown in Figure 2-7. Grease the bushing with Aeroshell 7, MIL-G-23827 or equivalent before assembly.
- 2. Install the P/N 210-181-00 Load Cell Assembly or the P/N 232-050-00 link assembly to the P/N 290-455-00 gimbal using the hardware shown in Figure 2-7. Install the load cell link so that the travel limiter identified with the F is facing forward and the travel limiter identified with the A is facing aft. Grease the bushings with Aeroshell 7 or MIL-G-23827 before assembly.





Electrical Schematic

The electrical release system is powered from the bus through a 10 amp circuit breaker to a relay in the center tunnel. Switches on the cyclic and copilots seat support control the relay and energize the DC solenoid in the Cargo Hook, opening the hook and releasing the cargo. A schematic for the electrical system is shown below in Figure 2-8.



Installation Instructions

Wire Harness and Relay

Install the P/N 445-002-00 relay on the keel panel below the existing relay installation using the hardware as shown in Figure 2-9 and 2-10.

Place the P/N 270-088-00 main wire harness into the tunnel on top of the existing wire bundle.





Wire Harness and Relay, continued

Connect wire numbers 1, 2 and 3 from the main bundle to the relay terminals A, B and 7 as shown in the Figure 2-8 electrical system schematic. Connect jumper wire 6 to relay terminal 5.

Connect the ground lead of wire number 5 to any convenient existing ground location in the tunnel.

Secure the wire bundle with wire ties as required.





Wiring to Circuit Breaker Panel and Circuit Breaker Installation

- 1. Remove the circuit breaker cover panel and install the P/N 440-006-00 10 amp circuit breaker in an available location. On some early models, it may be necessary to remove the panel and make a hole for the additional circuit breaker.
- 2. Open the circuit breaker to disarm the cargo hook release circuit.
- 3. Use the P/N 270-089-00 wire assembly and a P/N 410-162-00 ring terminal as a jumper to power the input side of the circuit breaker in compliance with AC 43.13.
- 4. Feed the number 1 wire of the main wire bundle from the tunnel into the circuit breaker bay using the existing wire bundle access hole. Connect the wire to the output side of the P/N 440-006-00 circuit breaker using the other P/N 410-162-00 ring terminal provided. Secure the power wire to the existing wire bundles with tie wraps.

Release Switches Installation

To account for the different Robinson cyclic configurations there are two Cyclic Release Switch Housing assemblies (P/N 232-052-00 and P/N 232-114-01) included with the R-22 kits. The P/N 232-052-00 assembly is for use with the original Robinson R-22 cyclic and the P/N 232-114-01 assembly is for use with the C058 style cyclic grip (reference following pages for identification and installation instructions). In addition an optional left seat switch and housing is included.

Install the P/N 232-052-00 Cyclic Release Switch Housing Assembly per the following instructions.

1. Disconnect the A216-1 housing and ensure its wires are clear of the areas to be drilled on the horizontal cyclic control handle and stick.

If there is enough room through the existing Robinson cyclic wire routing grommets, use them for routing the cyclic release switch wiring. Otherwise create additional cyclic release switch wiring routing holes in steps 2 and 3.

- 2. Drill a .1875 inch diameter hole on the forward side of the cyclic stick as shown in Figure 2-9.
- 3. Drill a .1875 inch hole on the bottom side of the cyclic grip near the existing wire routing hole as shown in Figure 2-11.
- 4. Drill a .250 inch diameter hole on the forward side of the cyclic grip near the existing fastener hole for the A216-1 housing as shown in Figure 2-11.

- 5. Insert a lead wire in the hole at the top of the cyclic stick, pushing it down and out the bottom. Pull the number 2A and 4A wire bare switch ends up through the cyclic stick and out the hole. Place a P/N 505-012-00 grommet over the wires and into the cyclic stick hole. Slide another P/N 505-012-00 grommet over the wires to be installed on the cyclic grip hole. Place heat shrink over the portion of both wires that will be exposed between the grommets.
- 6. Using a lead wire, pull the number 2A and 4A wires up through the cyclic grip and out the hole on the front of the cyclic grip.
- 7. Place a 1 inch length of heat shrink over each wire to the cyclic switch. Prepare each wire end and solder them to the appropriate switch terminals as shown in the Figure 2-8 wiring schematic. Leave enough slack in the wire to re-install the cyclic switch housing assembly. Using a heat gun, shrink the covering material to final size.

Figure 2-11 Cyclic Switch Wire Routing





Figure 2-12 Cyclic Release Switch Installation

- 8. Install the P/N 400-053-00 switch in the P/N 232-052-00 cyclic switch housing assembly using needle nose pliers to hold the switch. Install the completed switch housing assembly with the correct hardware as shown in Figure 2-12, by removing the existing A216-1 housing screw and replacing it with the longer P/N 510-287-00 screw. Re-install the A216-1 housing and wires.
- 9. Check the cyclic for freedom of motion throughout its complete travel range and ensure the wires are not chafing on any components.

Install the P/N 232-114-01 Cyclic Release Switch Housing Assembly per the following instructions (for use with Robinson Grip Assembly C058).

1. Remove Plug (Robinson P/N DP-875) and discard as shown in Figure 2-13.

Figure 2-13 Grip Assembly C058, Plug Removal



2. Remove outboard screw (MS27039C0806) and nut (MS21042L08) as shown in Figure 2-14.

Figure 2-14 Grip Assembly C058, Screw and Nut Removal



- 3. Using a lead wire, pull the number 2A and 4A wires from wire harness P/N 270-090-00 up through the horizontal tube and out the end of the grip assembly.
- 4. Slide a piece of heat shrink (P/N 450-001-00) over the 2A and 4A wires (ref. Figure 2.15).
- 5. Prep and solder, using a lap splice, the 2A wire from up through the cyclic to one of the wires from the switch and the 4A wire from the cyclic to the other wire from the switch.
- 6. Slide the heat shrink over the respective solder joints and shrink in place using a heat gun.



Figure 2-15 Grip Switch Housing Assembly

- 7. Install the Switch Housing Assembly into the end of the grip assembly and secure with the Screw (P/N MS27039C0806) removed earlier. The Nut (P/N MS21042L08) removed earlier will not be re-used for this installation and can be discarded.
- 8. Check the cyclic for freedom of motion throughout its complete travel range and ensure the wires are not chafing on any components.

Left Seat Release Switch Installation

If the left seat release switch installation is not desired, cap and stow wires 2B and 4B per AC 43.13 and skip this section.

- 1. Drill a .250 inch hole in the left side of the tunnel wall above the main wire bundle in a convenient location or use an existing unused hole in the tunnel wall. Install Grommet (P/N 505-011-00).
- 2. Drill a .50 inch hole in the outboard side of the left seat support as shown in Figure 2.16.
- 3. Route the number 2B and 4B wires through the grommeted hole and through the left baggage area to the .50 inch hole on the outboard seat support. Secure the wires to the forward seat hinge fasteners with two clamps (P/N 512-018-00).
- 4. Slide the nut (provided with the switch P/N 400-059-00) over the wires from inside the seat support and feed the wires through the .50 inch hole and through the switch guard (P/N 290-478-01).
- 5. Place a .50 inch length of heat shrink over each wire to the switch. Solder the wires to the switch as shown in the Figure 2-8 wiring schematic. Use a heat gun and shrink the covering material to final size. Place the switch (P/N 400-059-00) into the switch guard and through the seat as shown in Figure 2-16 and secure with nut.





Mechanical Release Cable Installation



Due to possible minor configuration changes incorporated by Robinson Helicopters, install the mechanical release cable per Figure 2-17 or as near as possible. Ensure adequate clearance between the release cable and push/pull control rods and electrical components in the tunnel.

- 1. Drill a .375 inch diameter hole through the left aft corner of the A444-1 cyclic control cover and 338-1 box assembly as shown in Figure 2-17. Locate and drill the hole for the cable clamp in the tunnel keel panel as shown in Figure 2-17.
- 2. Place the P/N 268-013-02 mechanical release cable assembly inside the tunnel and route the output end of the cable out the bottom of the helicopter. Install the cable clamp as shown in Figure 2-17. Insert the head end of the cable into the cover plate and install the face nut and tee handle as shown in Figure 2-17.
- 3. Make a cutout in the A794-2 belly panel as shown in Figure 2-18 and install the P/N 500-065-00 edge grommet using locally obtained adhesive (it is helpful to hold the panel up under the helicopter and verify the cutout location). Install the A794-2 belly panel.
- 4. Install the cable through the P/N 510-010-00 clamp as shown in Figure 2-18 and secure the clamp with the existing screw.

Electrical Release Wire Routing to the Hook

1. Route the #3 and #4 electrical release wires out the same hole in the A794-2 panel as the mechanical release cable as shown in Figure 2-18. Secure the two release wires to the mechanical release cable with wire ties as necessary and route through the same adel clamp as shown in Figure 2-18.

Electrical Release Wire Routing to the Hook, continued

Figure 2-17 Manual Release Cable Installation



Electrical Release Wire Routing to the Hook, continued





Attaching the Mechanical Release Cable to Cargo Hook

- 1. Remove the manual release cover from the cargo hook.
- 2. Screw the manual release cable into the cargo hook by holding the cable and turning the cargo hook.
- 3. Place the cable ball end fitting into the hook manual release fork fitting as illustrated below. Move the manual release lever in the clockwise direction until it is against the cam stop. Measure the cable ball end free play with the manual release handle in the cockpit in the non-release position. Adjust the manual release cable system to obtain a minimum of 0.125" of free play at the fork fitting as shown in Figure 2-19.
- 4. Replace the manual release cover. Tighten the jam nut against the hook and safety wire the jam nut to the nearest cover screw. Safety wire the remaining cover screws.



Manual release cable rigging must be done with the cargo hook in the closed and locked position.





Cargo Hook Installation

Install the P/N 528-023-03 Cargo Hook to the link using the correct hardware as shown in Figure 2-20. The cargo hook load beam should point forward.

Cargo Hook Installation, continued



Tighten nut P/N 510-170-00 on bolt P/N 290-332-00 to finger tight, then rotate nut to next castellation. Install and secure cotter pin P/N 510-178-00

Wiring Connector

Connect the cargo hook electrical release cable connector to the Cargo Hook. Listed below is the pin out for the cargo hook connector. Safety wire the connector.

 Table 2-1
 Cargo Hook Connector

Pin	Function
А	Ground
В	Power



The Cargo Hook is equipped with a suppression diode that will be damaged if the Cargo Hook electrical connections are reversed. Do not attach the electrical connector until the polarity of the aircraft connector is determined to be compatible with the Cargo Hook connector listed in Table 2-1.

Decals and Placards

Install the following decals:

Table	2-2	Decals
I GOIC		Decuis

DECAL NUMBER	LOCATION	
(DECAL DESCRIPTION)		
P/N 215-110-00	Mounted adjacent to the cyclic	
(CARGO RELEASE)	pilot.	
P/N 215-110-00	Mounted adjacent to the left seat	
(CARGO RELEASE)	pilot. (See Figure 2-16)	
P/N 215-110-00	Mounted adjacent to the	
(CARGO RELEASE)	of the pilot. (See Figure 2-17)	
P/N 215-111-00	Mounted adjacent to the mechanical release in clear view of the pilot. (See Figure 2-17)	
(PULL)		
P/N 215-112-00	Mounted adjacent to the cargo	
(CARGO)	of the pilot	
P/N 215-113-00	Mounted on the belly of the aircraft adjacent to the cargo hook attachment point in clear view of	
(EXTERNAL LOAD LIMIT = 400 LPS (181 KCS))		
400 LBS (181 KGS))	the ground support personnel.	
P/N 215-114-00	Mounted on the instrument panel	
(CLASS B ROTORCRAFT)		
P/N 215-115-00	Mounted on the instrument panel	
(FAR PART 133.35(A)	in clear view of the priot.	
OPERATIONS)		

Installation Check-Out

After installation of the Cargo Hook Kit, perform the following functional checks.

- 1. Swing the installed Cargo Hook to ensure that the manual release cable assembly and the electrical release cable have enough slack to allow full swing of the suspension assembly without straining or damaging the cables. The cables must not be the stops that prevent the Cargo Hook from swinging freely in all directions.
- 2. With no load on the cargo hook load beam, pull the handle operated cargo hook mechanical release, the Cargo Hook should release. Reset the cargo hook load beam.
- 3. Close the cargo hook release circuit breaker and position the battery switch to the ON position. With no load on the cargo hook load beam, depress the cargo hook electrical release button, the Cargo Hook should release using both the cyclic and left seat electrical release switches. Reset the cargo hook load beam.

Component Weights

The weight of the system is listed in Table 2-3.

Table 2-3 Component Weights

Item	Weight	
P/N 200-262-00	5.0 lbs (2.3 kgs)	

Cargo Hook Location

 Table 2-4 Cargo Hook Location

 Fuselage Station

Paper Work

In the US, fill in FAA form 337 for the initial installation. This procedure may vary in different countries. Make the appropriate aircraft log book entry. Insert the Rotorcraft Flight Manual Supplement P/N 121-004-00 in the Rotorcraft Flight Manual.

92.2 in.

This page intentionally left blank.

Section 3 Operation Instructions

Operating Procedures

Prior to each flight involving external load operations perform the following:

- 1. Ensure that the Cargo Hook Kit has been properly installed and that the manual and electrical release cables do not limit the movement of the hook.
- 2. Be completely familiar with this Owner's Manual, and the Cargo Hook Component Maintenance Manual 122-005-00.
- 3. Activate the electrical system and press the Cargo Hook release button to ensure the cargo hook electrical release is operating correctly. The mechanism should operate smoothly and the Cargo Hook must release. Reset the hook by hand after the release. If the hook does not release or re-latch, do not use the unit until the difficulty is resolved.



The release solenoid is intended to be energized only intermittently. Depressing the electrical release button continuously in excess of 20 sec. will cause the release solenoid to overheat, possibly causing permanent damage.

4. Activate the manual release lever to test the cargo hook manual release mechanism. The mechanism should operate smoothly and the Cargo Hook must release. Reset the hook by hand after release. If the hook does not release or re-latch, do not use the unit until the difficulty is resolved.

See the trouble shooting table in Section 5 for additional instructions.

Optional Flight Configuration

The aircraft can be operated with the Cargo Hook and gimbal assembly removed. This may be accomplished by removing the Cargo Hook from the 232-050-00 Link Assembly. Then remove the 232-049-00 Gimbal Assembly and 290-461-01 Pillow block together by removing the four Pillow Block mounting fasteners (510-280-00, 510-253-00, See Figure 2-4). Secure the manual release cable and electrical wire bundle to any convenient location on the frame structure using tie wraps.

Cargo Hook Loading

The cargo hook can easily be loaded with one hand. A load is attached to the hook by pushing the ring upward against the upper portion of the load beam throat, as illustrated in Figure 3-1, until an internal latch engages the load beam and latches it in the closed position.

Figure 3-1 Cargo Hook Loading



Cargo Hook Rigging

Extreme care must be exercised when rigging a load to the Cargo Hook. Steel load rings are recommended to provide consistent release performance and resistance to fouling. The following illustration shows the recommended rigging, but is not intended to represent all rigging possibilities.



Some combinations of small primary rings and large secondary rings could cause fouling during release.

It is the responsibility of the operator to assure the cargo hook will function properly with each rigging

Cargo Hook Rigging, continued

Nylon Type Straps and Rope



Nylon type straps (or similar material) or rope must not be used directly on the cargo hook load beam. If nylon straps or rope must be used they should be first attached to a steel primary ring. Verify that the ring will freely slide off the load beam when it is opened. Only the primary ring should be in contact with the cargo hook load beam.

Figure 3-2 Example of Recommended Cargo Hook Rigging



This page intentionally left blank.

Section 4 Maintenance Storage Instructions

Clean the Cargo Hook Kit components thoroughly before packaging. Pack the unit in a heat-sealable package. If the unit is to be stored for long periods in a tropical climate it should be packed in a reliable manner to suit local conditions. Refer to relevant MIL specifications. After the Cargo Hook has been repaired or stored for an extended period of time it must be subjected to the Acceptance Test Procedure per the Component Maintenance Manual 122-005-00.

Package the unit in a suitable fiberboard box and cushion the unit to prevent shifting. Seal the fiberboard box with tape and mark the box with the contents and date of packaging.

Preventive Maintenance

Remove caked-on dirt from the Cargo Hook and suspension with a brush and clean exposed surfaces with a mild solvent. Thoroughly dry all surfaces.

In highly corrosive environments such as salt water, monthly application of a corrosion preventative compound such as ACF-50 is required. Spray exterior of hook with corrosion preventative compound and wipe off excess.

Inspection

The inspection of the Cargo Hook Kit shall be in accordance with the table below.

Seq.	Part Number	Daily Check	Inspection – Annually or 100 hours of external load operations, whichever	At overhaul*
			comes first.	
1	200-262-00 System	 Inspect all items for cracks, wear and corrosion. If worn excessively or cracked, replace parts. Remove corrosion and treat with zinc chromate primer. Inspect all mounting fasteners to ensure that they are tight. Visually inspect the electrical cables for damage and security. Visually inspect the manual release cable for damage and security. Move the Cargo Hook back and forth to ensure that it moves freely. Cycle the electrical and manual release mechanisms to ensure proper Cargo Hook operation 	Same as daily check	Tear-down and inspect the detail components to the requirements outlined in the overhaul procedures of this Manual.

Table 4-1 Inspection

* See Cargo Hook Overhaul Frequency section for additional information.

Inspection, continued

 Table 4-1
 Inspection, continued

Seq.	Part Number	Daily Check	Inspection – Annually or 100 hours of external load	At overhaul*
	- (0		operations, whichever	
2	528-023-03 Cargo Hook	 Inspect all items for cracks, wear and corrosion. If worn excessively or cracked, replace parts. Remove corrosion and treat with zinc chromate primer. Inspect all mounting fasteners to ensure that they are tight. Visually inspect the electrical connector for damage and security. Visually inspect the manual release cable for damage and security. Inspect the load beam for gouges and cracks. Cycle the electrical and manual release mechanisms to ensure proper cargo hook operation. 	Same as daily check	Tear- down and inspect detail components per 122- 005-00 Component Maintenance Manual.
3	270-088-00 270-089-00 Wire Harness	 Check for security of attachment, damaged wires and connectors. Replace if damaged. 	Same as daily check.	Most system problems will be the result of damaged wires. Keep the wires clean and ensure that they are not chafing. Replace them if the insulation or shield is damaged.
4	All fasteners	1. Inspect for cracks, excessive wear and security or attachment. If worn excessively or cracked, replace part.	Same as daily check.	Replace

* See Cargo Hook Overhaul Frequency section for additional information.

Trouble Shooting

Table 4-2 Trouble Shooting

DIFFICULTY	PROBABLE CAUSE	CORRECTIVE ACTION
Cargo hook does not operate	Open electrical circuit, faulty	Disconnect cable from electrical
electrically, manual cable release	wiring, circuit breaker,	connector on Cargo Hook.
operates normally.	switch or solenoid	Using multimeter, check for 3.0 to 4.0
-		ohms between pins A and B of electrical
		connector. If open indication is obtained,
		check solenoid per Component
		Maintenance Manual 122-005-00 for 3.0
		to 4.0 ohms resistance, replace solenoid if
		required.
Cargo hook does not operate	Defective internal mechanism	Disassemble hook per manual 122-005-
electrically or manually.		00 and inspect internal mechanism for
		binding, jamming, and worn or broken
		parts. Repair as required.
Cargo hook operates electrically,	Defective manual release cable	Check manual release cable and cable
but not manually.	Defective manual release system	connection to Cargo Hook. Correct any
		defects.
		Disassemble hook per manual 122-005-
		00 and inspect internal mechanism for
		binding, jamming, and worn or broken
		parts. Repair as required.
Load beam fails to relatch after	Defective latch mechanism	Disassemble hook per manual 122-005-
being reset.		00 and inspect internal mechanism.
		Replace defective part.
Cargo hook manual release cable	Friction in internal mechanism.	Check operation of unit using manual
pull-off force exceeds 8 Lbs. (at		release lever. Disassemble hook per
the hook).		manual 122-005-00 and inspect internal
		mechanism. Check pivot points for
		excessive friction and lubricate. Check
		contact surfaces between latch and load
		beam
Circuit breaker opens when	Short in the system, faulty wiring,	Check for shorts to ground. Check
Cargo Hook is energized.	circuit breaker or solenoid	solenoid per manual 122-005-00. Repair
		or replace defective parts as required.

Cargo Hook Overhaul Frequency

Time Between Overhaul (TBO): 1000 hours of external load operations or 5 years, whichever comes first.



Hours of external load operations is defined as the time in which a helicopter is engaged in external load operations. This includes time between loads on the hook.

Cargo Hook Overhaul

It is recommended that only minor repairs be attempted by anyone other than the factory. It is recommended that the Cargo Hook be returned to the factory at the overhaul interval or when any of the components are in need of major repair.

If Cargo Hook overhaul is to be performed by the customer, contact the factory to obtain Component Maintenance Manual 122-005-00. The instructions in this manual are provided for the benefit of experienced aircraft maintenance facilities capable of carrying out the procedures. They must not be attempted by those lacking the necessary expertise.

Instructions for Returning Equipment to the Factory

If an Onboard Systems product must be returned to the factory for any reason (including returns, service, repairs, overhaul, etc) obtain an RMA number before shipping your return.



- To obtain an RMA, please use one of the listed methods.
 - Contact Technical Support by phone or e-mail (<u>Techhelp@OnboardSystems.com</u>).
 - Generate an RMA number at our website: <u>http://www.onboardsystems.com/rma.php</u>
- After you have obtained the RMA number, please be sure to:
 - Package the component carefully to ensure safe transit.
 - Write the RMA number on the outside of the box or on the mailing label.
 - Include the RMA number and reason for the return on your purchase or work order.
 - Include your name, address, phone and fax number and email (as applicable).
 - Return the components freight, cartage, insurance and customs prepaid to:

Onboard Systems 13915 NW 3rd Court Vancouver, Washington 98685 USA Phone: 360-546-3072 This page intentionally left blank.

Section 5 Certification

Huiteb States of America

Department of Transportation-Federal Aviation Administration

Supplemental Type Certificate

Number SR00920SE

This certificate, issued to:

Onboard Systems 13915 NW 3rd Court Vancouver, WA 98685

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 27 of the Federal Aviation Regulations.

Criginal Product-Type Certificate Number:

Number: H10WE Mahe: Robinson Model: R22, R22 Alpha, R22 Beta, and R22 Mariner

Description of the Type Design Change: Fabrication of Onboard Systems Model 200-262-00 cargo hook suspension system in accordance with FAA Approved Onboard Systems Master Drawing List No. 155-059-00, Revision 9, dated November 24, 2010, or later FAA approved revision; and <u>installation</u> of this system in accordance with FAA approved Onboard Systems Owner's Manual No. 120-095-00, Revision 10, dated November 9, 2010, or later FAA approved revision. This modification must be <u>inspected</u> and <u>maintained</u> in accordance with Onboard Systems Owner's Manual No. 120-095-00, Revision 10, dated November 9, 2010, and Onboard Systems Component Maintenance Manual, Document No. 122-005-00, Revision 20, dated November 23. 2010, or later FAA approved revisions.

Similations and Conditions: Approval of this change in type design applies only to the Robinson model rotorcraft listed above. This approval should not be extended to other rotorcraft of these models on which other previously approved modifications are incorporated unless it is determined by the installer that the relationship between this change and any of those other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of that rotorcraft. Rotorcraft modified in accordance with this STC must be <u>operated</u> in accordance with an FAA approved copy of Onboard Rotorcraft Flight Manual Supplement (RFMS) No. 121-004-00, Rev. 2, dated February 17, 2011, or later FAA approved revision. A copy of this Certificate, FAA approved RFMS, Owner's and Component Maintenance Manuals must be maintained as part of the permanent records of the modified rotorcraft.

If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission.

This certificate and the supporting data which is the basis for approval shall remain in effect until sur-

rendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application.	September 22, 2000	Date reissued:	December 29, 2006
Date of issuance:	May 29, 2001	Date amended:	January 13, 2003; March 14, 2011
(Solar	Alexand and a second se	By direction of the	Stidministratjor
	MINING .	Acting Mana	IV (Signature)
Any alteration of this cert	ficate is punishable by a fine of not e	xceeding \$1,000, or impriso	(2.ine)
FAA FORM 8110-2(10-68)		This certificate	may be transferred in accordance with FAR 21.4

Canadian STC

Transport Transports Canada Canada Aviation Aviation Suite 620 800 Burrard Street Vancouver, B.C. V6Z 2J8 June 28, 2001

Your file Votre référence 190S-01-428 Our file Notre référence 01-2400

Mr. Ron Pirtle **Onboard Systems** 11212 NW St. Helens Road Portland, OR 97231 USA

Dear Mr. Pirtle,

Subject: Acceptance of FAA STC SR00920SE

This is in response to the FAA Seattle ACO letter dated June 15, 2001, requesting Transport Canada approval of the subject STC.

In accordance with our current policy associated with the review of foreign STCs, some STCs applicable to certain categories of aircraft may be accepted solely on the basis of their foreign certification, and do not require the issue of a corresponding certificate by Transport Canada. The subject STC falls within these criteria.

This letter confirms formal acceptance of the referenced STC by Transport Canada.

Yours truly,

Clotonanu

Catrinel Cotoranu for **Regional Manager** Aircraft Certification

c.c. Ms. Dorneda Baker, Acting Manager, Seattle Aircraft Certification Office

Canada

EASA STC



European Aviation Safety Agency

SUPPLEMENTAL TYPE CERTIFICATE

EASA.IM.R.S.01250

This certificate, established in accordance with Regulations (EC) No 1592/2002 and (EC) No 1702/2003 and issued to:

Onboard Systems Internation	al
13915 NW 3rd Court	
98685 Vancouver	
WA	
USA	

certifies that the change in the type design for the product listed below with the limitations and conditions specified meets the applicable type certification basis and environmental protection requirements when operated within the conditions and limitations specified below:

Original Product Type Certificate number: FAA TCDS H10WE Manufacturer: Robinson Model: R22, R22 Alpha, R22 Beta, R22 Mariner Original STC Number: FAA STC SR00920SE

Description of Design Change:

Cargo Hook Suspension Kit i.a. with FAA STC SR00920SE

EASA STC continued



European Aviation Safety Agency

Associated Technical Documentation:

- Rotorcraft Flight Manual Supplement No. 121-004-00, Rev. 1, FAA approved: June 9, 2006 or later FAA approved revision
- Owner's Manual No. 120-095-00, Rev. 0, dated January 12, 2001, or later approved revision
- o Service Manual No. 122-012-00, Rev. 1, dated January 4, 2006, or later approved revision
- Master Drawing List 155-059-00 Rev. 4, dated June 7, 2006

Limitations and Conditions:

--

This STC is approved only for the product configuration as defined in the approved design data referred to in the paragraph "Description". Compatibility with other aircraft/engine configurations shall be determined by the installer.

This certificate shall remain valid unless otherwise surrendered or revoked.

For the European Aviation Safety Agency, Date of Issue: 20 December 2006

Massimo Mazzoletti Certification Manager Rotorcraft, Balloons & Airships

STC- EASA.IM.R.S.01250 - Onboard Systems International

2