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BUMPER RING KIT

For The 204, 205, 212 & 412 Series Helicopters

Owner's Manual

STC SH5737NM

Owner's Manual Number 120-033-01 Revision 7 March 3, 2016

Kit Part Number 210-092-00



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RECORD OF REVISIONS

Revision	Date	Page(s)	Reason for Revision
4	9/17/02	Title, 4-1	Factory address change.
5	10/24/07	Section 1& 3-1	Added explanation of warnings, cautions and notes to Section 1. Updated warnings, cautions and notes throughout. Changed "daily inspection" to "daily check."
6	11/19/07	1-2, 4-1	Added 220-025-02 as an optional bumper in Bill of Materials. Changed "daily inspection" to "daily check."
7	03/03/16	1-2, 1-3, 2- 1, 4-1	Updated bolt P/N 510-162-00 to P/N 510-314-00, clarified maintenance intervals, updated format of safety labels.

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Section 1 General Information

Introduction

The Onboard Systems P/N 210-092-00 Bumper Ring Kit replaces the Bell Helicopter magnesium bumper 204-072-901-1 & 3 and the ring 204-072-905-3 that is supplied as original equipment on the cargo suspension system of Bell 204, 205, 212, & 412 series helicopters. Molded from a specially formulated, engineered polymer, the Onboard Systems bumper ring is designed to correct the two most troublesome problems experienced using the original bumper: (1) damage to the helicopter airframe and (2) the limited life of the original bumper.

The rigid polymer that makes up the bumper ring is significantly more resilient than the original magnesium bumper, eliminating the fracturing problems now common.

Safety Labels

The following definitions apply to safety labels used in this manual.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

Indicates a hazardous situation which, if not avoided, <u>could</u> result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Draws the reader's attention to important or unusual information not directly related to safety.



Used to address practices not related to personal injury.

Bill of Materials

The following items are included with each P/N 210-092-00 kit, if shortages are found contact the distributor from whom the system was purchased.

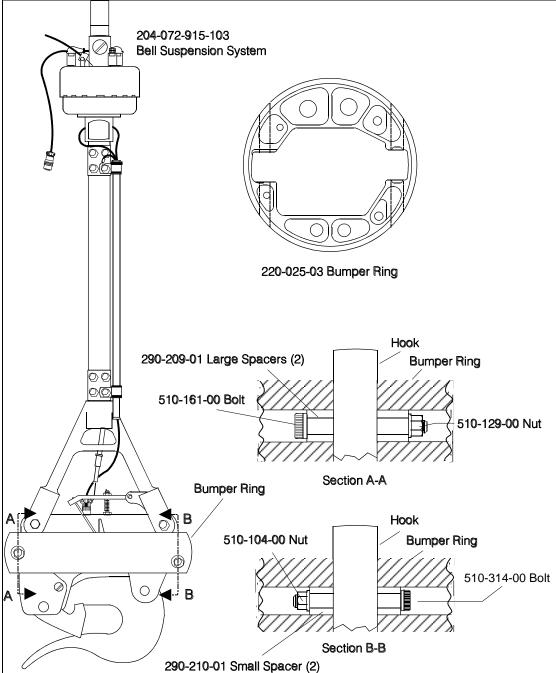
Part Number	Description	Quantity
120-033-01	Owner's Manual	1
220-025-03	Bumper Ring	1
220-025-01	Bumper Ring	Optional
220-025-02	Bumper Ring	Optional
290-209-01	Large Bumper Spacer	2
290-210-01	Small Bumper Spacer	2
510-104-00	Nut	1
510-129-00	Nut	1
510-161-00	Bolt	1
510-314-00	Bolt	1

Inspection

After receiving the system inspect each component for evidence of mishandling and damage. If damage is evident, do not use it. File a claim with the carrier and notify the distributor from whom the system was purchased.

Section 2 Installation Instructions

Figure 2-1 Installation Overview



Bumper Ring Installation

The Bumper Ring Kit is installed by removing the magnesium ring and replacing it as indicated in Figure 2-1.

Weight and Balance

Onboard Systems Bumper Ring Kit	3.0 LB
Bell Magnesium bumper & ring	-3.0 LB
Weight added to aircraft	0.0 LB

Paper Work

Insert the Flight Manual Supplement into the aircraft flight manual. In the US fill in the FAA form 337 for the initial installation. This procedure may vary in different countries. Make the appropriate aircraft log book entry.

Section 3 **Operation Instructions**

Operation Instructions

The operation procedures with the Bumper Ring Kit installed are the same as normal procedures.



Some combinations of load, weight and airspeed may cause the bumper to bind against the airframe hell-hole and the sling load to rotate independently of the suspension system. This situation can lead to inadvertent loss of load. The outside surface of the bumper ring should be lubricated frequently to prevent seizure from occurring.

Section 4 Maintenance

Bumper Ring Maintenance

Daily Check: Check the Bumper Ring in the area of the bolt holes for evidence of cracks and deterioration. Inspect the attaching hardware for security. If cracks are found replace the Bumper Ring.

At overhaul of the cargo hook: Same as daily check.

Instructions for Returning Equipment to the Factory

If an Onboard Systems product must be returned to the factory for any reason (including returns, service, repairs, overhaul, etc) obtain an RMA number before shipping your return.



An RMA number is required for all equipment returns.

- To obtain an RMA, please use one of the listed methods.
 - Contact Technical Support by phone or e-mail (<u>Techhelp@OnboardSystems.com</u>).
 - Generate an RMA number at our website: <u>http://www.onboardsystems.com/rma.php</u>
- After you have obtained the RMA number, please be sure to:
 - Package the component carefully to ensure safe transit.
 - Write the RMA number on the outside of the box or on the mailing label.
 - Include the RMA number and reason for the return on your purchase or work order.
 - Include your name, address, phone and fax number and email (as applicable).
 - Return the components freight, cartage, insurance and customs prepaid to:

Onboard Systems 13915 NW 3rd Court Vancouver, Washington 98685 USA Phone: 360-546-3072

Section 5 STC SH5737NM

STC

United States of America Department of Transportation—Federal Aviation Administration

Supplemental Type Certificate

Number SH5737NM

This certificate, issued to

13915 NW 3rd Court Vancouver, WA 98685

Onboard Systems

Make:

Model

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part * of the * Regulations.

Original Product — Type Certificate Number:

*See attached Approved Model List (AML) No. SH5737NM for list of approved rotorcraft models and applicable airworthiness regulations

Description of the Type Design Change: Replacement of Bell magnesium cargo hook bumper and ring Part Nos. 204-072-901-1 or -3, and 204-072-905-3, respectively, with Onboard bumper ring kit No. 210-092-00. Fabrication of Onboard Systems Model 210-092-00 bumper ring kit in accordance with FAA approved Onboard Systems Master Drawing List No. 155-021-00, Revision 2, dated March 10, 1999, or later FAA approved revision; and installation of this system in accordance with FAA approved Onboard Systems Owner's Manual No. 120-033-01, Revision 3, dated July 10, 1996, or later FAA approved revision. Inspect cargo hook bumper rings in accordance with Section 4 of Onboard Systems Owner's Manual No. 120-033-01, Revision 3, dated July 10, 1996, or later FAA approved revision.

Limitations and Conditions: Approval of this change in type design applies to only those Bell model rotorcraft listed on AML SH5737NM, amended May 5, 1999, or later FAA approved amendments, which were previously equipped with an FAA approved installation of Bell cargo hook suspension assembly, P/N 204-072-915-103, with either Breeze-Eastern Cargo Hook P/N SP7109-12 or SP7109-62. This approval should not be extended to rotorcraft of these models on which other previously approved modifications are incorporated unless it is determined by the installer that the relationship between this change and any of those other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of that rotorcraft.

(See Continuation Sheet - Page 3)

This certificate and the supporting data which is the basis for approval shall remain in effect until sur-

rendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the

Federal Aviation Administration.

Date of application: July 1, 1992	Date reissued:
Date of issuance: July 27, 1992	Date amended: May 5, 1999 January 13, 2003
	By direction of the fidministrater
TOMMETRATION	(Signature) Acting Manager, Seattle Aircraft Certification Office
	(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

FAA FORM 8110-2(10-68)

This certificate may be transferred in accordance with FAR 21.47.

United States of America Beyentment of Transportation—Federal Aviation Administration

Supplemental Type Certificate

Number SH5737NM

Onboard Systems Reissued: Amended: May 5, 1999; January 13, 2003

Limitations and Conditions continued:

Rotorcraft modified in accordance with this STC must be <u>operated</u> in accordance with an FAA approved copy of the Rotorcraft Flight Manual Supplement, revised May 5, 1999, or later FAA approved revision. A copy of this Certificate, Continuation Sheet No. SH5737NM, AML No. SH5737NM, and FAA approved Rotorcraft Flight Manual Supplement must be maintained as part of the permanent records of the modified rotorcraft.

If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of the permission.

- END -

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

FAA FORM 8110-2-1 (10-69)

This certificate may be transferred in accordance with FAR 21.47.

PAGE 3 OF 3 PAGES

		JULY 27, 1992	AML	AMENDED DATE		5/5/99					5/5/99							5/5/99	
		ISSUE DATE: JULY 27, 1992	RFM	SUPPLEMENT NO. AND DATE		SH5737NM	5/5/99				SH5737NM	5/5/99						SH5737NM	5/5/99
S737NM			FAA SEALED	LIST	REV	2	3/10/99				7	3/10/99		-				2	3/10/99
(AML) SH5	EMS			DRAWING LIST	NUMBER	155-021-00					155-021-00							155-021-00	
FAA APPROVED MODEL LIST (AML) SH5737NM FOD	ONBOARD SYSTEMS		CERTIFICATION	BASIS FOR ALTERATION		CAR 7, dated.	8/1/58 and	Amendments	7-1 through 7-4,	Category B	FAR Part 29, dated	2/1/65 and	Amendments 29-1	and 29-2. See	TCDS H4SW for	additional	information	FAR 21.25 (a)(2)	
FAA APPROVI			TYPE	CERTIFICATE		HISW					H4SW							H13WE	
			AIRPLANE	MODEL		204B, 205A,	205A-1				212, 412,	412EP						UH-1H	
			ITEM AIRPLANE	MAKE		BELL					BELL							GARLICK	
			ITEM			1					2							3	

Eligibility List

PAGE 1 OF 1

66

DATE: 5/5

Acting Manager, Seattle Aircraft Certification Office

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FAA APPROVED:

May 5, 1999

Amended:

Bumper Ring Kit Owner's Manual

Flight Manual Supplement

Onboard Systems 11212 NW St. Helens Road Portland, OR 97231 STC No. SH5737NM

FAA APPROVED

ROTORCRAFT FLIGHT MANUAL SUPPLEMENT

FOR

BELL MODEL 204B, 205A, 205A-1, 212, 412 AND 412EP, AND GARLICK MODEL UH-1H HELICOPTERS

R/N_____ S/N____

This supplement must be attached to the appropriate FAA approved Bell/Garlick Rotorcraft Flight Manual when an Onboard Systems Model 210-092-00 Cargo Hook bumper ring kit is installed in accordance with Supplemental Type Certificate (STC) No. SH5737NM. This information contained herein supplements or supersedes the basic manual only in those areas listed herein. For limitations, procedures, and performance information not contained in this supplement, consult the basic Rotorcraft Flight Manual.

I. LIMITATIONS

No change.

II. PROCEDURES: PRE-FLIGHT

Swing the Bell cargo hook suspension system and hook assembly to the full extremes to verify that it does not self trip. Consult the latest revision of the owner's manual for daily and 100 hour inspection procedures.

Check bumper ring for damage.

Verify proper function of both the mechanical and electrical release systems.

III. PERFORMANCE

No change.

a FAA Approved:

Acting Manager, Seattle Aircraft Certification Office

Date: July 27, 1999 Rev.: May 5, 1999

Section 6 STA SH94-4

STA

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DEPARTMENT OF TRANSPORT

Supplemental Type Approval

Pacific

Number: SH94-4

Approval Date: February 2, 1994

Issue Date: February 2, 1994

This approval is issued to:

issue No.: 1

DOT H-86 and FAA H1SW

Onboard Systems 11212 N.W. Saint Helens Road Portland, Oregon 97231 U.S.A.

Responsible Region

Aircraft/Engine Type or Model:

Canadian Type Approval or Equivalent:

Description of Type Design Change:

Installation/Operating Data, Required Equipment and Limitations: Replacement of Bell Magnesium Cargo Hook Bumper & Ring P/N 204-072-901-1 or -3 and 204-072-905-3, Respectively, With Onboard Bumper Ring Kit No. 210-092-00 Per FAA STC SH5737NM.

See FAA Approved Model List No. SH5737NM

<u>Fabrication</u> is in accordance with FAA Approved Onboard Systems Master Drawing List No. 155-021-00 dated July 10, 1992*.

<u>Installation</u> is in accordance with FAA Approved Onboard Systems Owners Manual No. 120-033-00 dated July 10, 1992*.

Inspect cargo hook bumper rings in accordance with Section 4 of Onboard Systems Owners Manual No. 120-033-00 dated July 10, 1992*.

<u>Required Equipment and Limitations</u>: See Continuation Sheet

(* or later FAA Approved Revision)

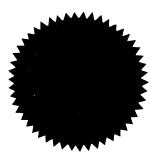
Conditions: This approval is only applicable to the type / model of aeronautical product specified therein. Prior to incorporating this modification, it shall be established that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthings of the modified product.

L.B. Samoil

Regional Airworthiness Engineer For Minister of Transport

26-0357 (10-88)





STA, continued

DEPARTMENT OF TRANSPORT

Supplemental Type Approval

(Continuation Sheet)

Mumber: SH94-4

Issue No.: 1 Approval Date: February 2, 1994 Issue Date: February 2, 1994

NOTE: THIS ADDENDUM SHALL REMAIN PART OF THE SUPPLEMENTAL TYPE APPROVAL REFERRED THEREIN.

Required Equipment:

1. Aircraft must have been previously equipped with an FAA Approved installation of Bell cargo hook suspension assembly P/N 204-072-915-103 and either Breeze-Eastern Cargo Hook P/N SP7109-12 or SP7109-62.

2. FAA Approved copy of Onboard Systems Rotorcraft Flight Manual Supplement dated July 27, 1992, or later FAA Approved revision.

Limitation:

Approval of this change in type design applies to only those Bell model rotorcraft listed on FAA Approved Model List No. SH5737NM dated July 27, 1992, or later FAA approved revision.

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26-0375 (01-90)