

**PLEASE CHECK WEB SITE AT WWW.ONBOARDSYSTEMS.COM FOR
THE LATEST REVISION OF THIS MANUAL**

**E-74 Electronic
Load Weigh System
For The
MBB BK117 Series Helicopters**

System Part Numbers

200-062-00

200-062-01

Owner's Manual

Owner's Manual Number 120-023-00

Revision 8

March 1, 2018



13915 NW 3rd Court Vancouver Washington 98685 USA
Phone: 360-546-3072 Fax: 360-546-3073 Toll Free: 800-275-0883
www.OnboardSystems.com

This page intentionally left blank.

RECORD OF REVISIONS

<i>Revision</i>	<i>Date</i>	<i>Page(s)</i>	<i>Reason for Revision</i>
3	9/17/02	Title, 4-3	Factory address change.
4	09/07/06	4-2, 1-4 Section 2 4-1, 4-2	Updated manual to allow for installation of wire harness P/N 270-048-04. Changed daily inspection to daily check.
5	12/01/06	1-1, 1-4, & 2-2 Section 3 Section 4 Section 5	Added additional kit, load cell assembly, harness assembly, and RFMS to Bill of Materials. Updated all figures in Section 3 to reflect current indicator configuration. Added additional kit inspection criteria. Updated inspection intervals. Removed RFMS (created new document number 121-040-00).
6	01/09/08	All	Added explanation of warnings, cautions and notes to Section 1. Updated warnings, cautions and notes throughout document.
7	3/2/10	TOC, Section 2 & 4-3	Updated manual to reflect new load weigh harness configuration. Changed overhaul frequency criteria.
8	03/01/18	4-2,4-3	Updated 5 year/1000 hour inspection actions. Removed requirement to perform magnetic particle inspection of load cell, removed daily check.

Register Your Products for Automatic Notifications

Onboard Systems offers a free notification service via fax or email for product alerts and documentation updates. By registering your Onboard Systems products at our website, we will be able to contact you if a service bulletin is issued, or if the documentation is updated.

You can choose to receive notices on an immediate, weekly, or monthly schedule via fax, email or both methods. There is no charge for this service. Please visit our website at www.onboardsystems.com/notify.php to get started.

This page intentionally left blank.

CONTENTS

***Section 1* General Information**

Introduction, 1-1
Safety Labels, 1-1
System Part Number, 1-2
Indicator Features, 1-2
Indicator Specifications, 1-3
Indicator Pin Out, 1-3
Load Cell Specifications, 1-4
Bill of Materials, 1-4
Inspection, 1-4

***Section 2* Installation Instructions**

Introduction, 2-1
System Installation Overview, 2-1
Internal Harness Installation, 2-3
Indicator Installation, 2-3
Indicator Internal Back Light, 2-4
Indicator Hook-Open Warning, 2-4
Remote Analog Meter, 2-4
Load Cell Installation, 2-5
Electrical Connections, 2-6
Installation Check-Out, 2-8
Weight and Balance, 2-8
Paper Work, 2-8

***Section 3* Operation Instructions**

Introduction, 3-1
Indicator Front Panel, 3-1
The Run Mode, 3-2
 To Zero or Tare the Display, 3-3
 To Un-Zero the Display, 3-3
 Error Codes, 3-4
The Setup Mode, 3-5
 Indicator Dampening, 3-7
 To look at or change the dampening level, 3-7
 Indicator Calibration, 3-7
 To look at or change the calibration code, 3-8

Section 3 (cont.) **Operation Instructions**

Installation Zero, **3-9**

To run the installation zero routine, **3-9**

Calibration by Lifting a Known Weight, **3-9**

To run calibration by a known weight routine, **3-10**

Setting the Scale on a Remote Analog Meter, **3-11**

To look at or change the scale, **3-11**

Select KG or LB Units, **3-12**

To look at or change the units, **3-12**

Indicator Version, **3-13**

Section 4 **Maintenance**

Lubrication, **4-1**

Inspection, **4-2**

Trouble Shooting **4-4**

Instructions for Returning a System to the Factory, **4-5**

Section 5 **Certification**

FAA STC, **5-1**

STA, **5-2**

Figures

- 2-1 System Installation Overview, **2-1**
- 2-2 System Installation Overview, **2-2**
- 2-3 Bumper Installation, **2-5**
- 2-4 Wiring Arrangement, **2-6**
- 3-1 Front Panel, **3-1**
- 3-2 After Diagnostic Routine, **3-2**
- 3-3 LB Legend Displayed, **3-2**
- 3-4 Zeroing the Display, **3-3**
- 3-5 Changing Dampening Level, **3-7**
- 3-6 Changing the CAL Code, **3-8**
- 3-7 Running CAL Routine, **3-10**
- 3-8 Entering Load in CAL Routine, **3-10**
- 3-9 Changing the Scale, **3-11**
- 3-10 Changing the Units, **3-12**
- 3-11 Looking at Indicator Version, **3-13**

Tables

- 1-1 Indicator Specifications, **1-3**
- 1-2 Indicator Pin Out, **1-3**
- 1-3 Load Cell Specifications, **1-4**
- 3-1 Indicator Error Codes, **3-4**
- 3-2 Indicator Setup Routines, **3-6**
- 4-1 Inspection Criteria, **4-4**
- 4-2 Trouble Shooting, **4-5**

This page intentionally left blank.

Section 1

General Information

Introduction

The Onboard Load Weigh system is a compliment to the helicopter lifting system. Its purpose is to display the weight of the load carried on the cargo hook. The Load Weigh System consists of three primary components, the cockpit mounted Indicator, the Internal Harness and the Load Cell. The system is designed specifically for each helicopter and is intended to be a permanent installation.

Safety Labels

The following definitions apply to safety labels used in this manual.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Draws the reader's attention to important or unusual information not directly related to safety.



Used to address practices not related to personal injury.

System Part Number

Part Number	Description
200-062-00	E-74 Load Weigh System
200-062-01	E-74 Load Weigh System

Indicator Features

The features of the C-39 Indicator include:

- Front panel programmable
- Data Recorder communications link
- Internal back lighting system
- Night Vision Compatible (NVG) When an external NVG source is used in place of the internal back light.
- Hook-Open Warning Display
- Analog Meter Output Signal

Indicator Specifications

Table 1-1 Indicator Specifications

SPECIFICATIONS	210-095-00 INDICATOR
Size	Fits standard 2¼" clock hole
Weight	.43 lbs (.20 kgs)
Operating Voltage	21 to 31 VDC
Current Consumption	< 25 mA
Accuracy Over Operating Temperature Range	0.1% ± 1 digit
Operating Temperature Range	+70°C to -45°C
Storage Temperature Range	+80°C to -50°C
Scaleable Analog Output	0 to 5VDC ± 0.5%

Indicator Pin Out

The connector located on the back of the Indicator has the following pin out.

Table 1-2 Indicator Pin Out

Pin Letter	Function
A	+ 28 VDC In
B	- Load Cell Signal
C	+ Load Cell Signal
D	+ Load Cell Excitation
E	Load Cell Common
F	Analog Out Common
G	+ Analog Out
H	Hook Open
J	Data Recorder Clock
K	Data Recorder Data
L	Shield
M	Back Light Common
N	Back Light Source 28 VDC
P	Aircraft Ground
R	Not Used

Load Cell Specifications

Table 1-3 Load Cell Specifications

SPECIFICATIONS	LOAD CELL
Weight	.75 lbs (.34 kgs)
Accuracy Over Operating Temperature Range	0.5% ± 1 digit
Operating Temperature Range	+70°C to -45°C
Storage Temperature Range	+80°C to -50°C

Bill Of Materials

The following items are included with each load weigh kit, if shortages are found contact the distributor from whom the system was purchased.

Part No.	Description	Qty	Qty
		200-062-00	200-062-01
120-023-00	Owner's Manual	1	1
121-040-00	RFMS	1	1
210-095-00	C-39 Indicator Assembly	1	1
210-047-00	E-74 Load Cell Assembly	1	-
210-047-01	E-74 Load Cell Assembly	-	1
270-048-04	Harness Assembly	1	1
400-048-00	Power Switch	1	1
215-010-00	Placard	2	2
215-012-00	Placard	1	1
512-001-00	Ty-Wrap	10	10
510-028-00	Screw	4	4
510-029-00	Nut	4	4
290-068-00	Load Cell Bumper	1	1
291-074-00	Load Cell Bumper	1	1
510-072-00	Bolt	1	1
510-043-00	Nut	1	1
510-042-00	Washer	2	2
512-004-00	Adel Clamp	5	5

Inspection

Inspect each component for evidence of mishandling and damage. If damage is evident, do not use it. File a claim with the carrier and notify the distributor from whom the system was purchased.

Section 2

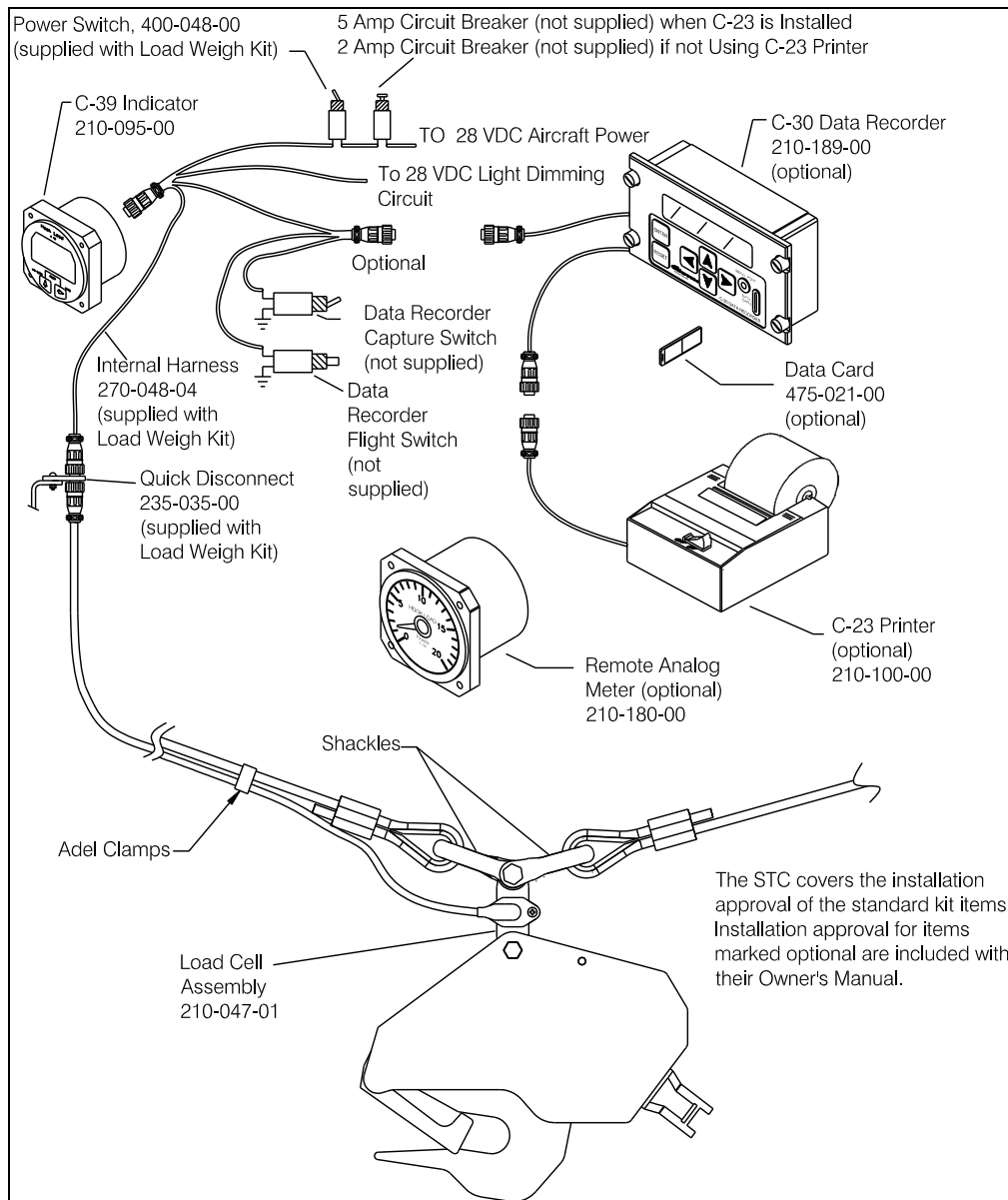
Installation Instructions

Introduction

This section describes how to install the components of the Electronic Load Weigh System.

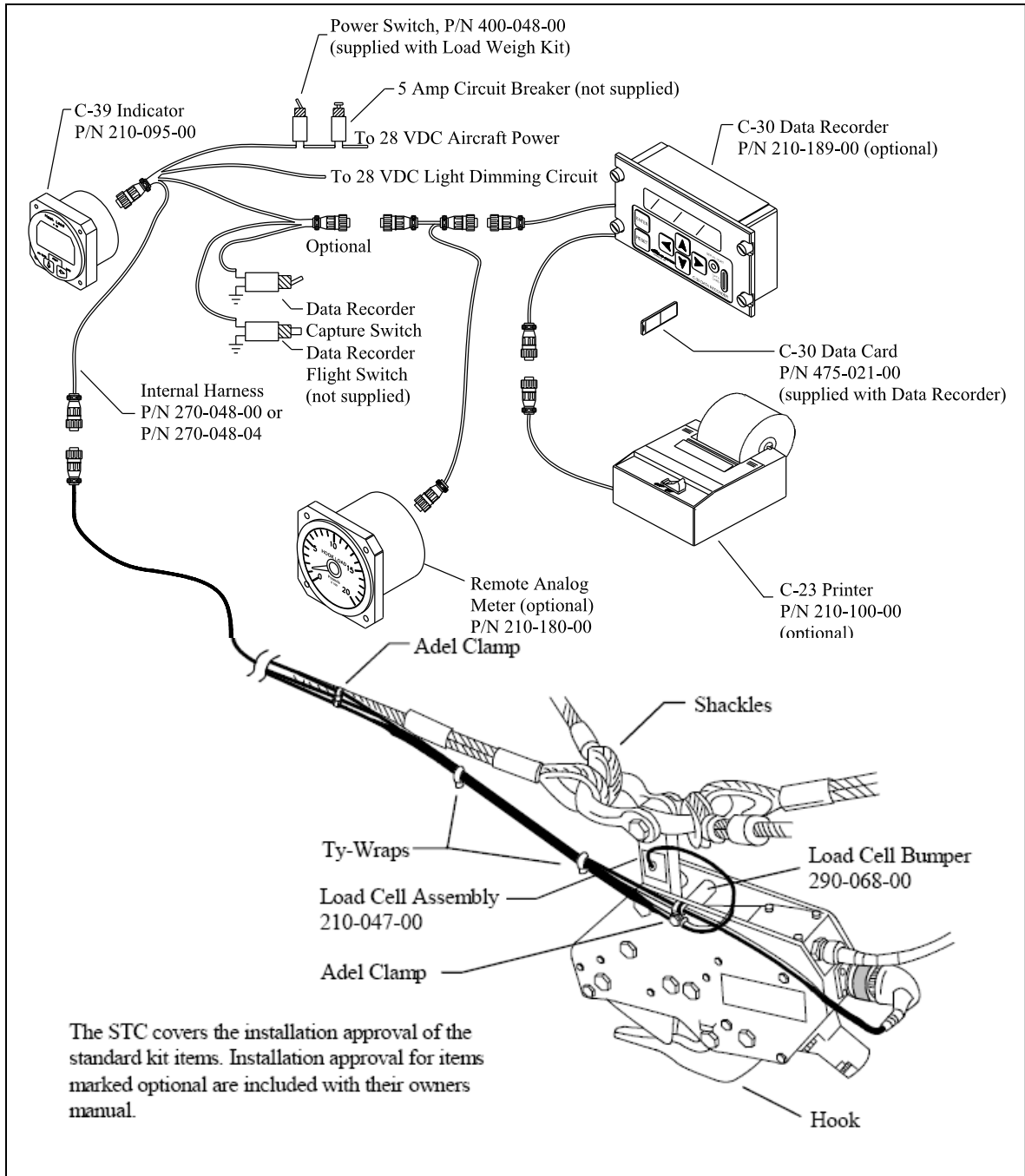
System Installation Overview

Figure 2-1 System Installation Overview – 200-062-01



System Installation Overview continued

Figure 2-2 System Installation Overview – 200-062-00



Internal Harness Installation

The Internal Harness is made up of four wires terminated to one connector. The connector is plugged into the back of the Indicator. One of the wires is marked "LOAD CELL" and is fitted with a bulkhead fitting. This wire is connected to the load cell. Another wire is marked "POWER" and is connected to the aircraft electrical power. Another wire is marked "LIGHT", refer to the *Indicator Internal Back Light* section for installation instructions. The last cable is marked "DATA" and can be connected to the optional Data Recorder or Analog Slave Meter. These items are not included under this STC.



This data cable may or may not be terminated with a connector depending on manufacture date.

The load cell wire can be routed with the cargo hook electrical wire to where the wire terminates at the hook electrical bulkhead connector. Install the load cell harness bulkhead fitting in a convenient location in the same area as the cargo hook electrical fitting.

Secure the wires clear of flight control rods.

Indicator Installation

The Indicator should be mounted in a position that is convenient, accessible and visible to the pilot. It can be mounted in a standard 2¼" instrument hole. Connect the Indicator to its Internal Harness, refer to *Internal Harness Installation*.

Indicator Internal Back Light

The 210-095-00 Indicator is equipped with an Internal Back Lighting System that can be connected to the aircraft 28 VDC light dimming circuit. Use a 22 gauge, twisted pair, shielded cable to connect the aircraft dimming circuit to the Internal Harness. Connect the cable shield wire to airframe ground at the light dimmer end of the cable **ONLY**.

Indicator Hook-Open Warning

The 210-095-00 Indicator is equipped with a Hook-Open Warning feature that can be connected to a cargo hook equipped with a hook open switch. Depending on the capabilities of the cargo hook switch, the Indicator will flash "HOOK OPEN" when the cargo hook load beam is open. The cargo hook switch must be normally open when the cargo hook load beam is in the closed position. When the load beam is open, one side of the switch must be grounded and the other side of the switch is to be connected to the Indicator. Use a 22 gauge, shielded wire to connect the cargo hook switch to the Indicator. Disassemble the Indicator mating connector and carefully solder the wire, from the cargo hook switch, to pin H. Connect the cable shield wire to airframe ground as close to the cargo hook as possible, at the cargo hook end of the cable **ONLY**.

Remote Analog Meter

The 210-095-00 Indicator is equipped with an Analog drive circuit that can be connected to a remote analog meter. Use a 22 gauge, twisted pair, shielded cable to connect the Remote Analog Meter to the Indicator. Disassemble the Indicator mating connector and carefully solder the positive wire, from the analog meter, to pin G and the common wire to pin F. Connect the cable shield wire to airframe ground as close to the Analog Meter as possible, at the Analog Meter end of the cable **ONLY**.

The 210-095-00 Indicator can be connected to Onboard Systems' Analog Slave Meter, P/N 210-180-00, through the "DATA" wire. This meter gives solid weight indications without needle bounce. The Analog Slave Meter may be mounted in any convenient location in a standard 3" instrument hole. Attach connector, P/N 410-130-00, to data line as per pin out (Figure 2-3) to connect the Analog Slave Meter to the Internal Harness "DATA" cable. If a data connector is present on the data line use cable, P/N 270-059-00, to connect to Analog Slave Meter.

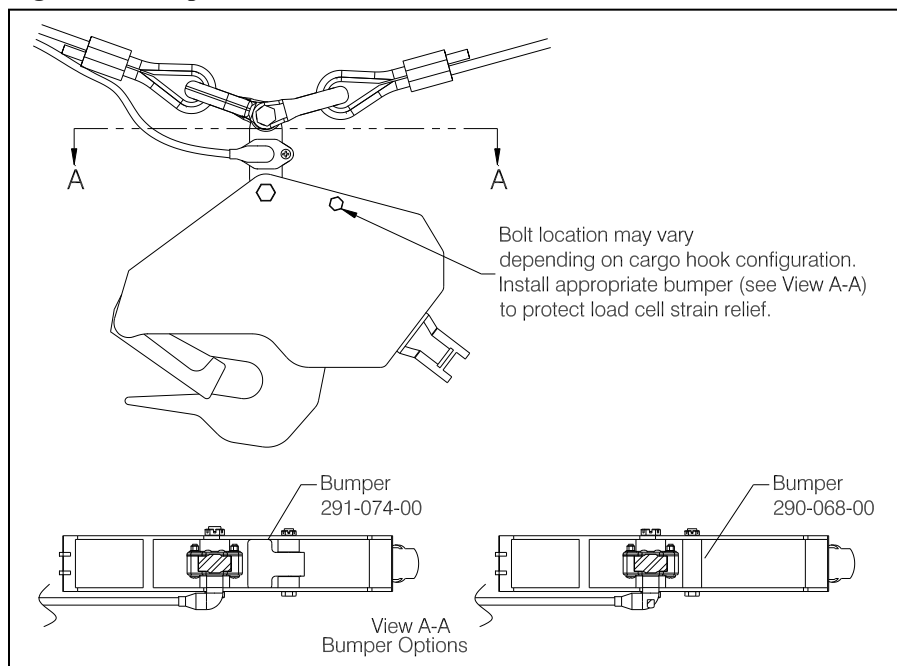
Load Cell Installation

The E-74 System is compatible with helicopters equipped with the 117-80127 cargo hook system only.

Separate the cargo hook from the supporting cables. Remove the universal joint that connects the shackles to the cargo hook. The universal joint will be replaced by the load cell. Install the load cell in the same manner that the universal was installed with the load cell harness on the left side (when looking forward) as shown in Figure 2-1 (or Figure 2-2). Install using the fasteners removed.

Depending on the cargo hook configuration install the appropriate load cell bumper (P/N 291-074-00 or P/N 290-068-00) as illustrated in Figure 2-3, using the hardware provided. The purpose of the bumper is to prevent the load cell from folding back into the hook and shearing off the load cell strain relief when the hook is laying on the ground.

Figure 2-3 Bumper Installation



The bumper is installed by removing the existing bolt, nut, washer and adel clamp and placing the plastic bumper (P/N 291-074-00 or 290-068-00) in the hook and inserting the long AN Bolt (510-072-00) through the two existing cargo hook holes and the bumper. Re-install the adel clamp over the electrical release harness and secure with the washer and nut removed previously.

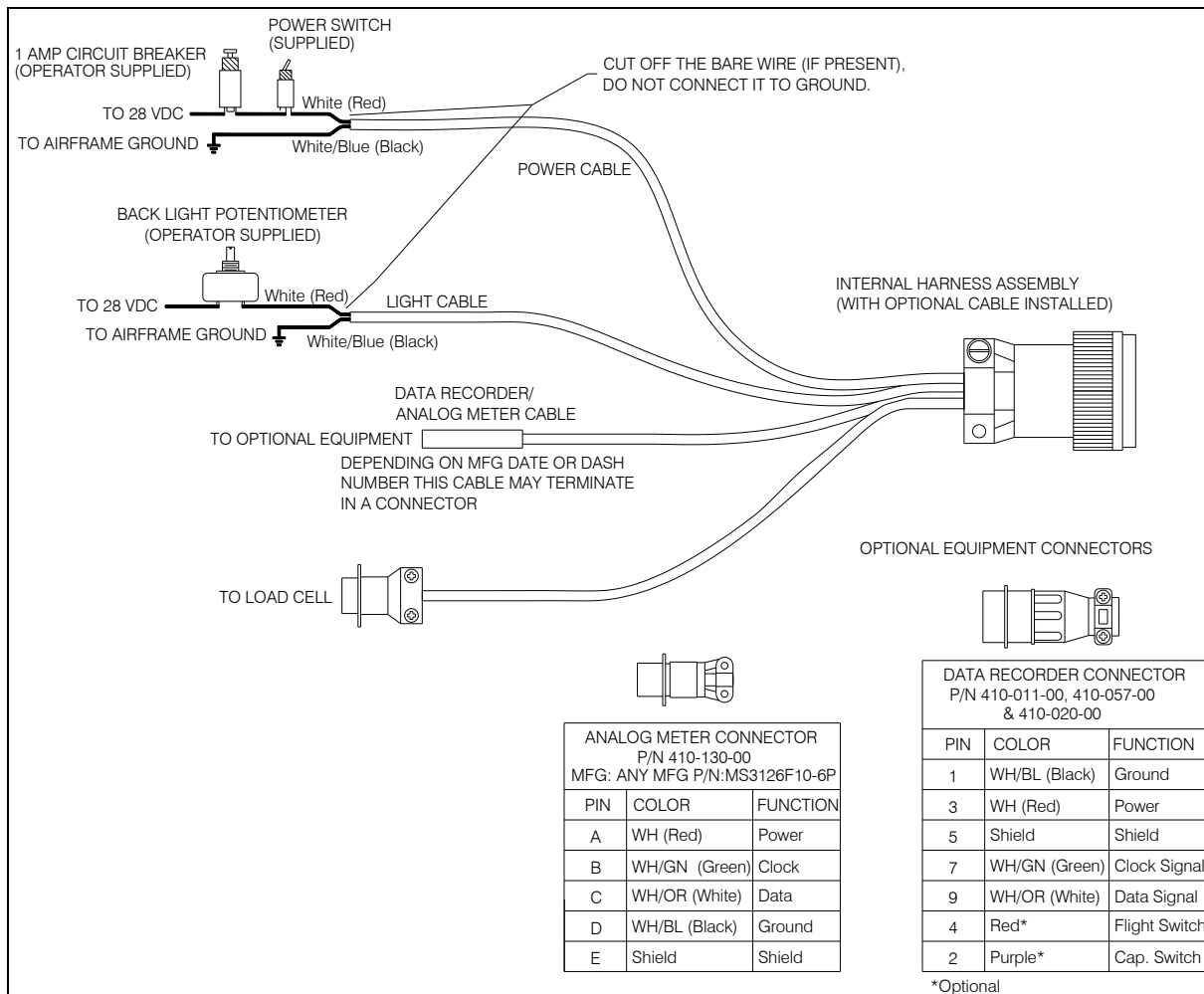
Secure the load cell electrical harness to the cargo hook electrical release cables with the adel clamps and ty-wraps, leaving sufficient slack in the cable to allow the cargo hook to move in all possible directions.

Swing the hook assembly to the full extremes to verify that it does not stress the cables or self trip.

Electrical Connections

Install the supplied power switch, part number 400-048-00. The “POWER” cable on the Internal Harness is supplied extra long, cut off the excess cable and use as needed to connect the switch and circuit breaker. Connect the “POWER” white wire (red, if wire harness 270-048-00 is installed) to one side of the power switch, connect another piece of suitable wire to the other side of the switch and then to an available 1 or 2 amp circuit breaker as illustrated in Figure 2-4. Connect the circuit breaker to the 24 VDC bus. Connect the white/blue wire (black, if wire harness 270-048-00 is installed) to the ground bus. The bare wire should be cut off as it is not needed at this end of the cable. Use a minimum of 22 gauge wire to make all connections. Secure the connections and protect from corrosion.

Figure 2-4 Wiring Arrangement



Electrical Connections, continued

Connect the Internal Harness to the Indicator connector. Install the placard 215-010-00 "ELECTRONIC WEIGHING SYSTEM" next to the power switch and circuit breaker. Install the placard 215-012-00 "TURN THE WEIGHING SYSTEM OFF WHEN NAVIGATION EQUIPMENT IN USE" "NO AIRCRAFT OPERATION SHOULD BE PREDICATED ON THE READING OF THE ONBOARD WEIGHING SYSTEM" next to the Indicator.



If the C-23 Printer is being utilized with the C-30 Data Recorder, a 5 amp circuit breaker should be used.

Installation Check-Out

After the system has been properly installed, activate the circuit breaker to turn the system on. Refer to *Operation Instructions*.

Perform an EMI ground test per AC 43.13-lb section 11-107. For equipment that can only be checked in flight an EMI flight test may be required.



The load cell is of a class of equipment not known to have a high potential for interference. This class of equipment does not require special EMI installation testing (i.e. FADEC) as required in paragraphs 7 and 8 of FAA policy memorandum ASW-2001-02.

Ensure that the cargo hook is free to move to its full extremes.

Ensure that all electrical wires are secured clear of flight control rods and hydraulic lines.

Weight and Balance

ITEM	WEIGHT
Indicator	.43 lbs (.20 kgs)
Load Cell	.75 lbs (.34 kgs)
Total	1.2 lbs (.54 kgs)

Paper Work

Insert the Flight Manual Supplement into the aircraft flight manual. In the US fill in FAA form 337 for the initial installation. This procedure may vary in different countries. Make the appropriate aircraft log book entry.

Section 3

Operation Instructions

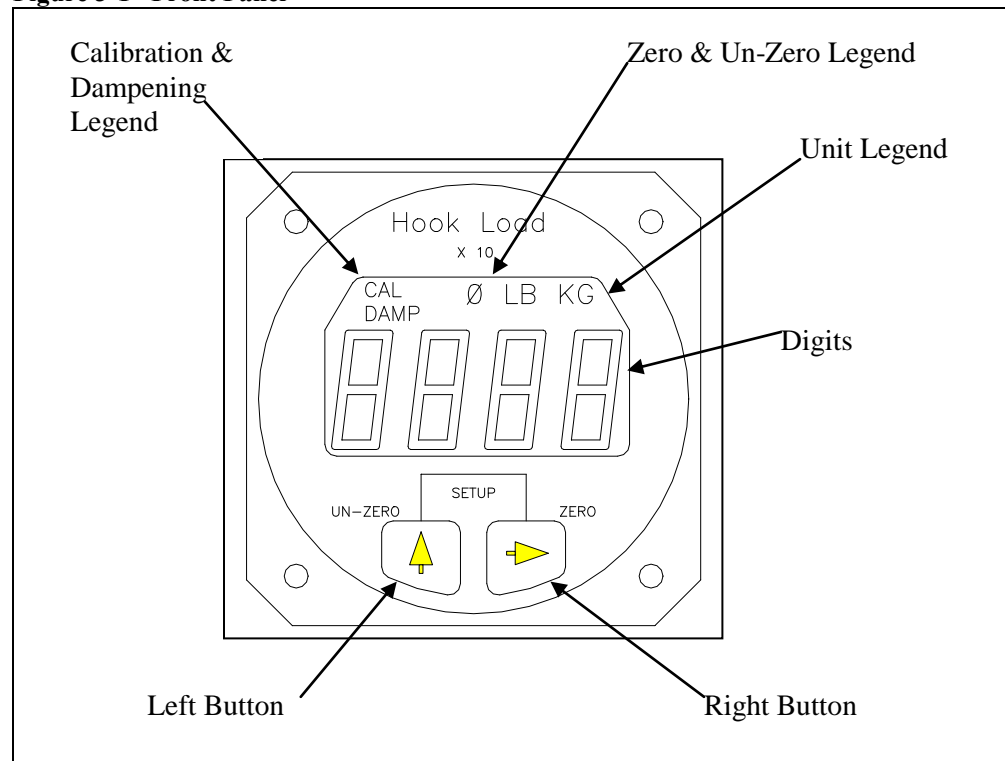
Load Weigh System

Indicator Front Panel

The C-39 Indicator front panel includes the following features.

- The four 7 segment LCD digits show the weight on the Cargo Hook and displays various Setup information.
- The Legends clarify the digital display. i.e. when the LB Legend is turned on, the display will be pounds, etc.
- The Right button is used to Zero the display in the Run Mode and select the digit to be changed in the Setup Mode.
- The Left button is used to Un-Zero the display in the Run Mode and scroll the selected digit in the Setup Mode.

Figure 3-1 Front Panel

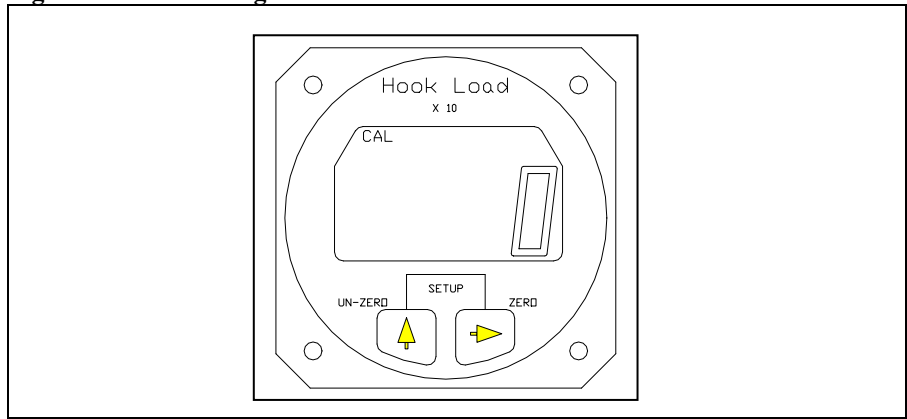


The Run Mode

The C-39 Indicator has two operating modes, Run and Setup. The Run Mode is used to display the cargo hook weight and the Setup Mode is used to setup or configure the Indicator to the helicopter and to the Load Cell. When powered up, the Indicator always comes to life in the Run Mode.

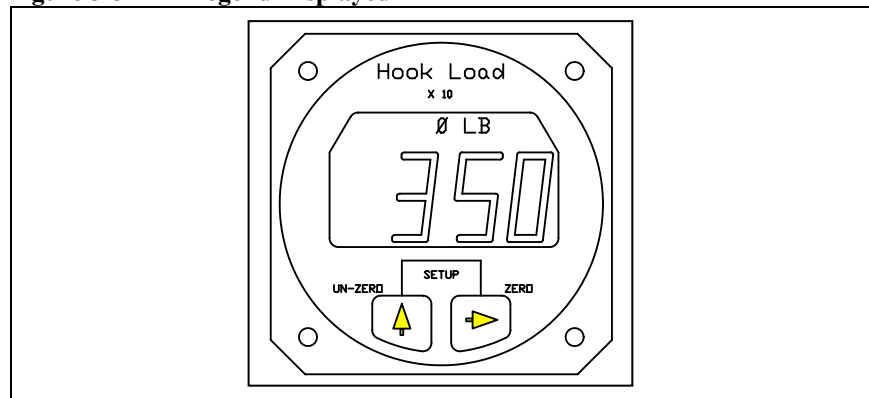
After the Indicator has been correctly installed, power it up by activating the Load Weigh Circuit Breaker. The Indicator will go through a self diagnostic routine. During this routine the display will display all of the digits and legends. If a problem is found during the routine an Error Code will be displayed. For an explanation of Error Codes see the section *Error Codes*. After the diagnostic routine the display should look like this:

Figure 3-2 After Diagnostic Routine



The illustration is of the Indicator in the Run Mode with no load on the hook. Note the LB legend displayed.

Figure 3-3 LB Legend Displayed

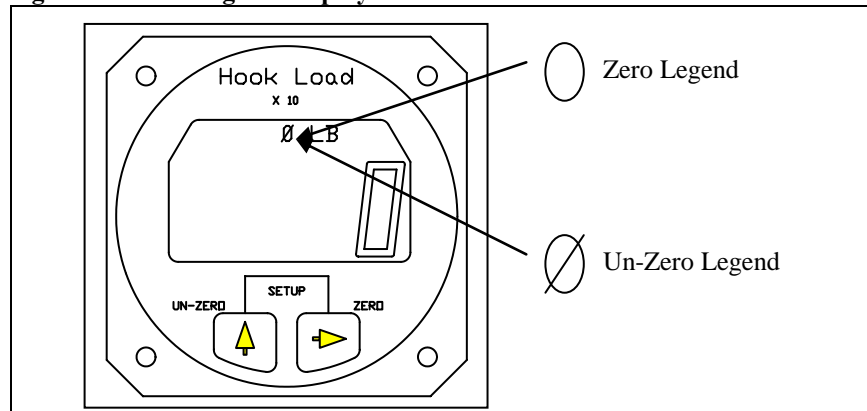


The illustration is a typical hook load reading. The display is 3,500 pounds, note the last digit is not displayed.

To Zero or Tare the Display

The zero feature is used to zero or tare the weight on the Cargo Hook that is not wanted, such as the weight of a cargo net or long line. The Right button is used to zero the Indicator reading. When the Right button is pressed the display is zeroed. The zero legend is turned on and the zeroed number is stored in memory. If the Right button is pressed again, before the Un-zero button is pressed, the display blinks in response to the button closure. Zero is only available in the Run Mode.

Figure 3-4 Zeroing the Display



To Un-Zero the Display

The Left button is used to add the zeroed value back into the current Indicator reading or Un-zero the display. When the Left button is pressed, the number previously zeroed is added to the current display and the Un-zero legend is turned on. If the Left button is again pressed before the zero button is pressed, the display blinks in response to the button closure. Un-Zero is only available in the Run Mode.

Error Codes

Error Codes are the result of difficulties discovered during the Indicator diagnostic tests. Diagnostic tests occur at power up and during the execution of certain routines. Listed below is a matrix of the Error Code displays, their meaning and possible corrective action. Pressing either button will usually bypass the error code, however, the displayed information may be suspect.

Table 3-1 Indicator Error Codes

DISPLAY	CAUSE	POSSIBLE CORRECTIVE ACTION
Err 1	A/D or D/A circuit failure	Potential short in the optional analog meter cable. Clear short and power cycle the Indicator by turning the power to the Indicator off for a few moments. If Error Code continues, return the Indicator to the factory.
Err 2	NV Ram failure	Power cycle the Indicator; if Error Code continues, return the Indicator to the factory.
Err 3	NV Ram write failure	Re-enter data, if Error Code continues, return the Indicator to the factory.
Err 4	NV Ram busy failure	Power cycle the Indicator, if Error Code continues return the Indicator to the factory.

The Setup Mode

The C-39 Indicator can be used with a wide range of helicopters and load cells. The Setup Mode on the Indicator matches the Indicator to the Load Cell and to the helicopter. This is done by entering data into the Indicator. Entered data includes the load cell Calibration Code, the units that the Indicator should read-out (pounds or kilograms), and several other items.

The Indicator has a group of Setup routines, arranged in menu form, that are used to configure the Indicator. Shown on the next page is a matrix of the Setup routines and a brief discussion of their function and how they are programmed. A complete discussion of each setup item is presented later in this section.

To enter the Setup Mode press both the Right and Left buttons at the same time while the Indicator is powered up and in the Run Mode. To exit the Setup Mode and return to the Run Mode, press both the buttons at the same time. If you are in a Setup routine and have started to change an entry, but you change your mind before completing the procedure, power cycle the Indicator to exit the Setup Mode and then go to the Run Mode without changing the item. The Indicator is power cycled by turning the Indicator power off for a few moments.

The Setup Mode, continued

Table 3-2 Indicator Setup Routines

MENU	FUNCTION	DISPLAY
Press the Left button to scroll through the menu	Press the Right button to view or change the menu item.	To return to the Run Mode press both the Right and Left buttons at the same time.
DAMP	<u>Dampening Level</u> , sets the pilots preference for display dampening.	Blinking display is previously entered Dampening Level. Select the desired dampening level by pressing the Left button.
CODE	<u>Calibration Code</u> , matches the Indicator to the Load Cell.	Display is previously entered CAL Code. The Code is changed by selecting the digit to be changed with the Right button. The selected digit will blink. Change the blinking digit by pressing the Left button.
0 in	<u>Installation ZERO</u> , matches the Indicator to the installed Load Cell and to the helicopter. After this procedure the display will be zero when no load is on the Cargo Hook.	Display is a combination of load on the Load Cell, and normal load cell zero offset. Remove all weight from the installed Load Cell except the Cargo Hook, and press any button to complete the procedure and return to the Run Mode.
LOAD	<u>Load</u> , is used to calibrate the system by lifting a known load.	No previous display is shown. Enter the known load using the Right button to select the digit to be changed and Left button to enter the number. Known load is entered "X 10" i.e.; 5000 kilograms is entered as 500. After the known load is entered, press both buttons at the same time and lift the known load. When the load is stabilized press either button. A new Calibration Code will be calculated and the known load will be displayed. This completes the procedure.
Scale	<u>Scale</u> , matches the analog output of the Indicator to an optional remote analog meter.	Display is previously entered number. To change the number use the Right button to select a digit, use the Left button to scroll the digit to the desired number. Entry is times 10.
LB KG	<u>Units</u> , selects the Indicator units (pounds or kilograms).	Display is previously selected unit. To change the unit, use the Left button.
XX - V	<u>Version</u> , is the revision level of the Indicator hardware and software.	Version is for information only, it cannot be changed.

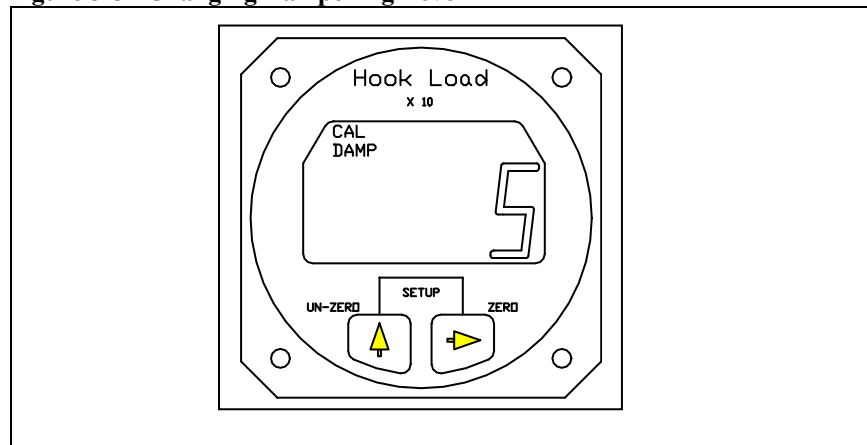
Indicator Dampening

The Damp or dampening routine allows the pilot to adjust the Indicator dampening level to his preference. The dampening routine is a program that stabilizes the Indicator reading. It offers a trade-off between Indicator responsiveness and stability. Ten dampening levels are available, from 0 through 9. At level 0 the display responds to the slightest change in weight. However, if the load bounced even slightly, the display digits would respond instantly, making the display look unstable. With a dampening level of 9, the display would be stable under the most turbulent conditions, however, it would take several seconds for the display to respond to a change in weight. The ideal dampening level will depend on the flying conditions. A mid range setting of 5 or 6 is usually adequate.

To Look at or Change the Dampening Level

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu, using the Left button, until the word DAMP is displayed. To look at or change the Dampening Level press the Right button. The display should look like this:

Figure 3-5 Changing Dampening Level



The CAL and the DAMP legend is turned on and the previously set dampening level is displayed. To return to Run without changing the current dampening level press both the Right and Left buttons at the same time. To change the dampening number, use the Left button to scroll the blinking digit to the desired number. After the selection has been made press both the Right and Left buttons at the same time to return to Run.

Indicator Calibration

The Calibration Code, or CAL code, is a mandatory input. The Indicator will not accurately display the load without the correct Calibration Code. The Calibration Code scales the signal from the Load Cell.

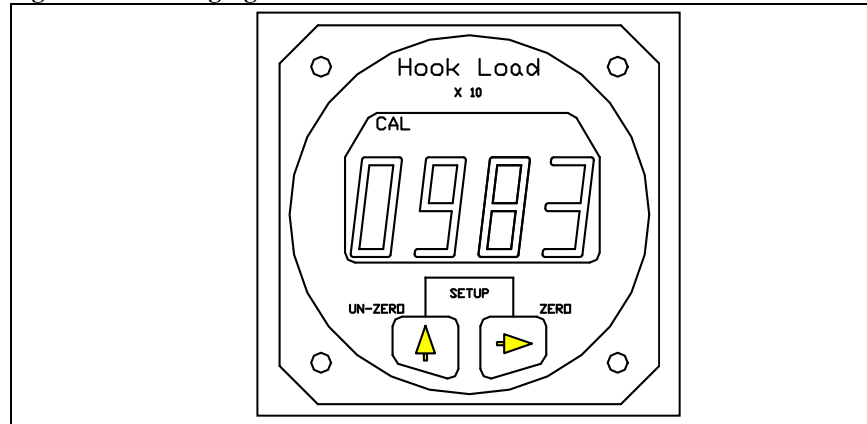
Indicator Calibration, continued

If the C-39 Indicator was supplied as part of a Load Weigh System, the Calibration Code will have been entered into the Indicator by the factory, however, it should be confirmed. If the Indicator is to be mated to a different Load Cell, it must be calibrated before use. Calibration can be done by entering a known Calibration Code or by lifting a known load and having the Indicator calibrate itself. Both options are discussed below.

To Look at or Change the Calibration Code

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu until the word CODE is displayed, then press the Right button. The display should look like this:

Figure 3-6 Changing the CAL Code



The CAL legend is turned on and the previously entered or computed Calibration Code is displayed. To return to Run without changing the CAL Code, press both the Right and Left buttons at the same time. To change the Calibration Code, use the Right button to select the digit to be changed, then use the Left button to scroll the blinking digit to the desired number. When the Calibration Code has been entered, press both the Right and Left button at the same time to return to Run.

NOTICE

Depending on the type of Load Cell, the Calibration code could be a 3 or 4 digit number. If the Calibration Code is a 3 digit number a leading zero (0) must be used. For example if a Load Cell had a CAL Code of 395 it would be entered as 0395.

If the load cell Calibration Code is not known or as a cross check, the Indicator can generate the Calibration Code. This is done by entering the weight of a known load into the Indicator LOAD routine and then lifting the load. See the section *Calibration by Lifting a Known Load*.

Installation Zero

Installation zero is a routine that matches the Indicator to the ***INSTALLED*** Load Cell. It adjusts the Indicator reading to compensate for the weight of the Cargo Hook on the Load Cell and whatever zero offset is built into the Load Cell. The Installation Zero procedure is not mandatory. If done the Indicator will read zero when the Un-Zero button is pressed and there is no weight on the Cargo Hook. If the Installation Zero is not done, the Indicator will show the weight of the Cargo Hook plus the value of the Load Cell zero offset.

To Run the Installation Zero Routine

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu until the symbol "0 in" is displayed, then press the Right button. The CAL legend will be turned on and the current weight on the Cargo Hook will be displayed and blinking. Remove any weight that is not to be zeroed out and press either button to complete the procedure and return to the Run Mode.

Calibration by Lifting a Known Weight

Calibration by lifting a known weight is a Setup routine that calculates the Calibration Code for the Load Cell attached to the Indicator. It is useful if the load cell Calibration Code is not known or as a cross check to the accuracy of a known Calibration Code. The procedure is done by entering the known weight into the Indicator and then lifting the weight. This procedure can be done in the shop or on the helicopter. The accuracy of the procedure is directly related to the weight of the known load. If for example the procedure was done with a 1,000 pound load that was assumed to weigh only 900 pounds, all subsequent lifts would be displayed 10% light.



Be sure to include the weight of everything between the Cargo Hook and the load, i.e. the cable, net, dirt, etc.

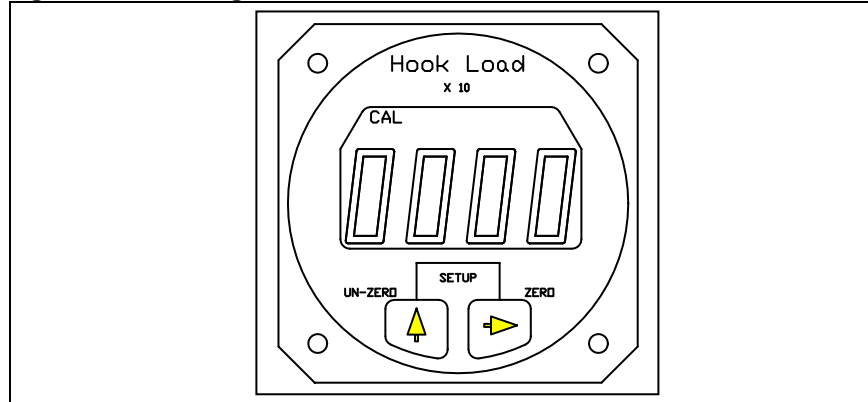
The closer the known load approaches the lifting capacity of the helicopter, the more accurate the calculated Calibration Code will be.

Calibration by Lifting a Known Weight, continued

To Run the Calibration by Lifting a Known Weight Routine

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu until the word LOAD is displayed, then press the Right button. The display should look like this:

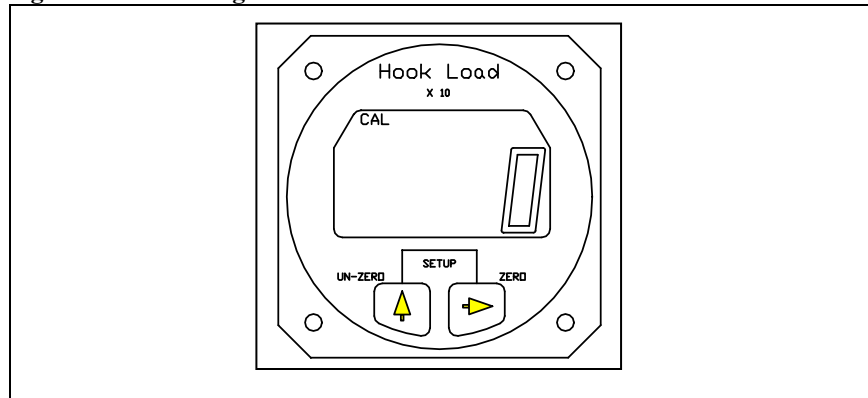
Figure 3-7 Running CAL Routine



The CAL legend is turned on and the first digit is blinking. The previous load is not displayed. At this point if you wish to return to the Run Mode without changing the Calibration Code, power cycle the Indicator. At this point it is not possible to return to the Run Mode without changing the Calibration Code by using the buttons on the Indicator front panel.

To proceed with the procedure, use the Right button to select the digit to be changed, then use the Left button to scroll the blinking digit to the desired number. Note that the known weight is entered "X 10"; a 1000 pound load is entered as 100. When the known load has been entered, press both the Right and Left button at the same time. The display will look like this:

Figure 3-8 Entering Load in CAL Routine



Calibration by Lifting a Known Weight, continued

The CAL legend and the digits will be blinking. Again, at this point if you wish to return to the Run Mode without changing the Calibration Code, power cycle the Indicator. It is not possible to return to the Run Mode by using the buttons on the Indicator front panel without changing the Calibration Code. If you wish to proceed, lift the known load and when it is stabilized, press either button to complete the procedure. The Indicator will display the load. This ends the procedure. The Indicator is now calibrated to the Load Cell. It is a good practice to go to the Code routine and record the new Calibration code for later reference.

Setting the Scale for a remote analog meter

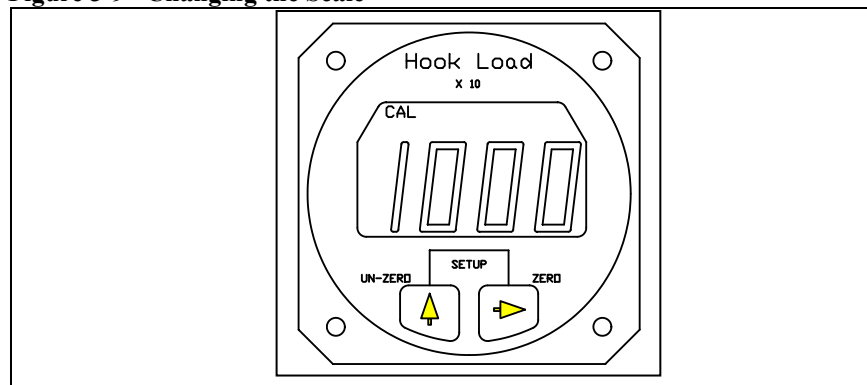
The Scale routine is used when a user supplied analog meter is connected to the Indicator. It is used to match or calibrate the analog meter to the Indicator. The Indicator outputs a 0 to 5 VDC analog signal which is proportional to the Load Cell load. The Scale number tells the Indicator at what point in pounds or kilograms it should reach the 5 VDC output. If for example a 5 volt analog meter is used and its full scale reading is 10,000 pounds, the number entered into the Indicator Scale routine would be 1000 (the number is entered X 10). This number tells the Indicator that it should output the proportional 0 to 5 VDC signal between zero pounds and 10,000 pounds.

The Scale number does not affect Onboard Slave Meters, P/N 210-106-00 or 210-180-00. This number only affects user supplied instruments connected to the analog out signal.

To Look at or Change the Scale

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu until the word SCALE is displayed, then press the Right button. The display should look like this:

Figure 3-9 Changing the Scale



To Look at or Change the Scale, continued

The CAL legend is turned on and the previously set Scale number is displayed. To return to Run without changing the Scale, press both the Right and Left button at the same time. To change the Scale number, use the Right button to select a digit to be changed, then use the Left button to scroll the blinking digit to the desired number. When the complete Scale number has been entered, press both the Right and Left button at the same time to return to Run.

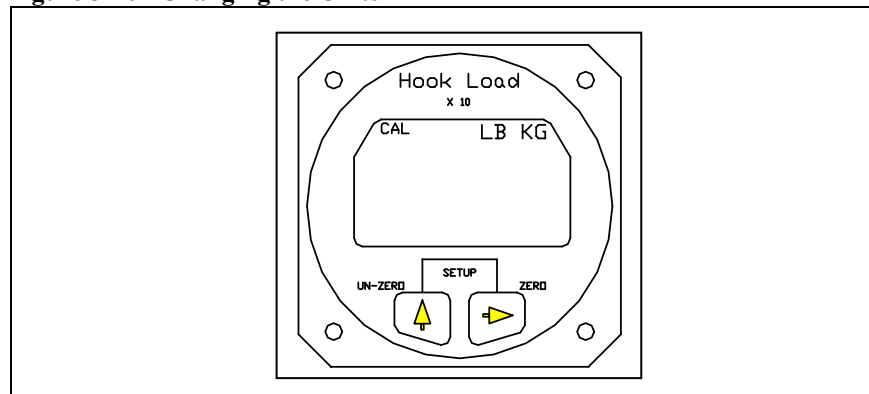
Select KG or LB Units

The units routine sets the display to read in pounds (LB) or kilograms (KG).

To look at or change the Units

With the Indicator powered up and in the Run Mode, press both buttons at the same time to go to Setup. Scroll through the menu until the word LB or KG is displayed, then press the Right button. The display should look like this:

Figure 3-10 Changing the Units



The CAL legend is turned on and the previously set unit is displayed. To return to Run without changing the units, press both the Right and Left button at the same time. To change the units press the Left button. When the selection has been made, press both the Right and Left button at the same time to return to Run.

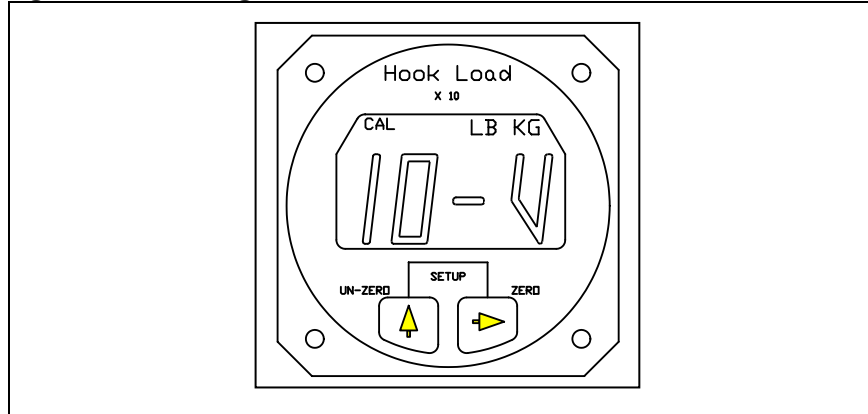
NOTICE

The selected units are displayed when in the Run Mode.

Indicator Version

The Version routine displays the Indicator's hardware and software revision levels. Version is set at the factory and cannot be changed.

Figure 3-11 Looking at Indicator Version



This page intentionally left blank.

Section 4

Maintenance

The following procedures are provided for the benefit of experienced aircraft maintenance facilities capable of carrying out the procedures. They must not be attempted by those lacking the necessary expertise. It is recommended that only minor repairs be attempted by anyone other than the factory.

Lubrication

Lubrication of the Load Weigh System is recommended every 500 hours of operation. To obtain maximum life under severe duty conditions such as logging or seismic work, it is recommended to lubricate the Load Cell Assembly pivot points every 200 hours. Recommended lubricants are AeroShell 17, MIL-G-21164 or Mobilgrease 28, MIL-G-81322.

Inspection

The scheduled inspection intervals noted below are maximums and are not to be exceeded. If the load weigh system is subjected to unusual circumstances, extreme environmental conditions, etc., it is the responsibility of the operator to perform the inspections more frequently to ensure proper operation.

Annually or 100 hours of external load operations, whichever comes first, inspect the load weigh system per the following instructions (see Table 4-1 for inspection criteria).

NOTICE

*Hours of external load operations should be interpreted to be (1) anything is attached to the primary cargo hook (whether or not a useful load is being transported) and (2) the aircraft is flying. If these conditions are **NOT** met, time does **NOT** need to be tracked.*

1. Move the load cell and the cargo hook throughout their full ranges of motion and observe the load cell electrical harness to ensure that it has enough slack. The harness must not be the stops that prevent the load cell or cargo hook from moving freely in all directions.
2. Visually inspect the electrical harness strain relief at the load cell for damage.
3. Visually inspect the external load cell electrical harness for damage and chafing.
4. Visually inspect the load weigh harness connector at the belly of the helicopter for damage and security.
5. Visually inspect the load cell covers for corrosion, damage and security.
6. Visually inspect the load cell link for corrosion, damage and cracks.

Inspection continued

Every 5 years or 1000 hours of external load operations, whichever comes first, perform the following.

1. Return the Load Cell Assembly (P/N's 210-047-00, 210-047-01) to the factory for inspection and calibration. The factory will inspect the condition of the load cell and perform acceptance test procedures including calibration and zero balance, repairing as necessary.
2. Inspect internal electrical harness from the load weigh indicator to the load cell for general condition, security of attachment, and chafing along the length of wire runs.
3. Inspect for security of load weigh indicator attachment.

Table 4-1 Inspection Criteria

Part	Inspect for:	Repair
Load Cell Assembly P/N 210-047-00 P/N 210-047-01	Dents, nicks, cracks, gouges, corrosion or scratches in the load cell link.	Repair dents, gouges, nicks, scratches and corrosion if less than .030" deep, blend out at a ratio of 20:1, length to depth, replace assembly if otherwise damaged. For P/N 210-047-00 (Cad-plated) touch up load link with zinc chromate primer. For P/N 210-047-01, load link is 15-5 stainless steel, no finish touch-up required.
	Dents, nicks, cracks, gouges, corrosion or scratches in the covers.	Repair dents, gouges, nicks, scratches and corrosion if less than .030" deep, blend out at a ratio of 20:1, length to depth. Touch up with alodine and zinc chromate primer (210-047-01 only).
Bushing P/N 290-983-00 (included with 210-047-01 only)	Wear on inside diameter.	Replace bushing if inside diameter exceeds 0.520 in.
Bushing P/N 290-984-00 (included with 210-047-01 only)	Wear on inside diameter.	Replace bushing if inside diameter exceeds 0.520 in.

Trouble Shooting

Table 4-2 Trouble Shooting

PROBABLE CAUSE	DIFFICULTY	CORRECTIVE ACTION
Short in the system, faulty circuit breaker or switch.	Circuit breaker opens when the circuit to Load Weigh System is energized.	Repair or replace defective wiring, circuit breaker and switch.
Faulty wiring, circuit breaker or switch.	Load Weigh Indicator does not light up.	Check the power switch, circuit breaker and wiring. If this doesn't help, return the unit to the factory.
	Where Am I?	Turn the Indicator power off for a few moments. When it comes to life it will be in the Run mode.
Incorrect Calibration Code.	Displayed load is incorrect.	Insure the correct Calibration Code has been entered.
Dampening level is too small.	Displayed load is not stable.	Adjust the Dampening level to a larger number.
Dampening level is too large.	Displayed load takes too long to change the reading when the load is changed.	Adjust the Dampening level to a smaller number.
NV Ram failure, A/D or D/A circuit failure.	Do not recognize the displayed numbers on the Indicator.	Refer to <i>Error Codes</i> in section 3.
Defective load cell or damaged internal harness.	Load Weigh Indicator does not change with changing hook loads.	Check for damaged internal harness, replace load cell.

Instructions for Returning Equipment to the Factory

If an Onboard Systems product must be returned to the factory for any reason (including returns, service, repairs, overhaul, etc.) obtain an RMA number before shipping your return.



An RMA number is required for all equipment returns.

- To obtain an RMA, please use one of the listed methods.
 - Contact Technical Support by phone or e-mail (Techhelp@OnboardSystems.com).
 - Generate an RMA number at our website: <http://www.onboardsystems.com/rma.php>
- After you have obtained the RMA number, please be sure to:
 - Package the component carefully to ensure safe transit.
 - Write the RMA number on the outside of the box or on the mailing label.
 - Include the RMA number and reason for the return on your purchase or work order.
 - Include your name, address, phone and fax number and email (as applicable).
 - Return the components freight, cartage, insurance and customs prepaid to:

Onboard Systems
13915 NW 3rd Court
Vancouver, Washington 98685
USA
Phone: 360-546-3072

This page intentionally left blank.

Canadian STC



Transport Canada Transports Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Onboard Systems
11212 NW St. Helens Road
Portland, OR
USA 97231

Number: SH99-019

Issue No.: 1

Approval Date: March 21, 1999

Issue Date: March 21, 1999

Responsible Office:

Pacific

Aircraft/Engine Type or Model:

Eurpcopter Deutschland GmbH MBB-BK117 A-1D, MBB-BK117 A-3D, MBB-BK117 A-4D, and MBB-BK117 B-1D

Canadian Type Certificate or Equivalent:

H-90

Description of Type Design Change:

Installation of Onboard Systems Model E-74 Cargo Hook Load Cell System per FAA STC SH4986NM

**Installation/Operating Data,
Required Equipment and Limitations:**

Fabrication of Onboard Systems Model E-74 cargo hook load cell system in accordance with FAA approved Onboard Systems Master Drawing List No. 155-017-00, dated October 10, 1990 * ; and, **Installation** of this system in accordance with FAA approved Onboard Systems Owner's Manual No. 120-023-00, dated October 10, 1990 * . **Inspect** load cell in accordance with Section 5 of Onboard Systems Owner's Manual No. 120-023-00, dated October 10, 1990 * .

Basis of Certification as defined in the applicable Type Certificate Data Sheets.

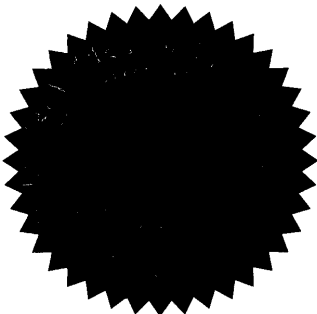
Limitations :

This STC applies to Eurpcopter Deutschland GmbH rotorcraft models listed above, only, equipped with a 117-80127 cargo hook.

Required Equipment :

FAA approved Onboard Systems Rotorcraft Flight Manual Supplement revised November 21, 1990 * .

(* or later FAA approved revisions)



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.

J. H. Nehera
Regional Manager - Aircraft Certification
For Minister of Transport

Canada